## REPUBLIC OF PERU

## REPORT ON GEOLOGICAL SURVEY OF

ISCAYCRUZ (OYON) AREA

PHASE II

MAY I 984

JAPAN INTERNATIONAL COOPERATION AGENCY METAL MINING AGENCY OF JAPAN

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## PREFACE

The Government of Japan, in response to the request of the Government of the Republic of Peru, decided to conduct collaborative mineral exploration, that is drilling and tunnelling survegs, in the Iscaycruz (Oyon) area and entrusted its execution to Japan Internatinal Cooperation Agency (JICA) and Metal Mining Agency of Japan (MMAJ).

Metal Mining Agency of Japan dispatched a survey team headed by Mr. Jinichi Nakamura to conduct the Phase II of the project. The survey had been started on 22 June, 1983 following the Phase I survey and accomplished on 12 March, 1984 under close cooperation with the Government of the Republic of Peru and its various authorities.

This report is a compilation of the survey of the Phase II, and after the completion of the project the consolidated report will be submitted to the Government of the Republic of Peru.

We wish to express our appreciation to all of the organizations and members who bore the responsibility for the project, the Government of the Republic of Peru, Institute Geologico, Miners y Metalurgico, and other authorities and the Embassy of Japan in Peru.

April 1984


Keisuke Anita
President
Japan International Cooperation Agency


Masayuki Nishiie
President
Metal Mining Agency of Japan


Fig. 1 Index Map


#### Abstract

This report summarizes results of the second year's work of the Cooperative Basic Geological Survey for Development of Mineral Resources carried out in the Iscaycruz Area, the Republic of Peru.

The purpose of this project is to examine relationship between geological structure and mi neralization, and to confirm lateral and vertical continuity of the mineralized zone, by means of drilling exploration and tunnelling exploration in this area.

The Iscaycruz Area had been extracted as a favorable area where economic ore deposits would be expected to be emplaced, by the results of the Cooperative Basic Geological Survey for Development of Mineral Resources in the Oyon Area, which was carried out during the period of three years from 1979 to 1981.

The Iscaycruz Area is located about 150 km north of Lima, in the backbone range of the West Andes. Geologically, Mesozoic sedimentary rocks are widely distributed in this area, forming remarkable composit folded structure due to tight forlding with the axes in the Andean direction, namely NNW-SSE.

The Iscaycruz mineralized zone is located approximately 7 km south-southeast of Oyon, in the high mountain at the altitude of $4,700 \mathrm{~m}$ above sea level. The mineralization occurs in the limestones of the Santa Formation, about 50 to 100 meters in thickness, and continues about 12 km along the strike. In this mineralized zone, ore deposits are divided roughly into two categories; the one is contact metasomatic skarn type ore deposits represented by copper-zinc skarn orebodies and the other is hydrothermal replacement ore deposits represented by copper-lead-zinc massive sulphide orebodies as well as by disseminated orebodies of lead and zinc in the siderite beds.

The investigations in the present year, following the works in the last year, the tunneliing exploration (Adit-N main tunnel, Adit-N crosscut, Adit-S main tunnel, total excavation length 680 m ) and the underground diamond drilling ( 2 drill sites, 4 holes, total drill length 910 m ) were carried out in the Limpe area in the central part of the Iscaycruz mineralization zone, where the emplacement of high grade copper-lead-zinc massive sulphide ore deposits would be expected most favorably in the Iscaycruz mineralization zone.

By the results of the tunnelling exploration, both main tunnels of Adit-N ( 4,690 meters above sea level) and Adit-S (4,570 meters above sea level) are located in quartzite of the Chimu Formation. The Santa Formation is recognized over 80 meters along the crosscut of the Adit-N and, in addition to the intense mineralization mainly of pyrite, indications of high grade zinc mi -


neralization of $\mathrm{Zn} 17.13 \%$ in average of the true width of 12 meters are confirmed on the horizon of the hanging-wall-side orebody.

By the results of the underground diamond drilling, heavy pyrite mineralization was recog nized in 4 holes respectively. By the drill hole IC-6, which was located in the north of the crosscut of the Adit- N , indications of high grade zinc mineralization (core length $7.0 \mathrm{~m}, \mathrm{Cu} 0.32 \%, \mathrm{Zn}$ $21.59 \%$ ) and copper disseminations in pyrite mass (core length $7.8 \mathrm{~m}, \mathrm{Cu} 2.48 \%, \mathrm{Zn} 0.46 \%$ ) were recognized in the peripheral zone of the massive pyrite orebody along the horizon of the foot-wall-side orebody. And it has been clarified that there would be intimate relation between the pyrite mineralization and the copper-lead-zinc mineralization.

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## GENERAL REMARKS

## GENERAL REMARKS

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## CHAPTER 1 INTRODUCTION

## 1-1 Purpose of the Survey

The purpose of this survey is, in addition to the comprehension of the geological structure in relation to the mineralization in the Iscaycruz Area, to confirm lateral and vertical continuity of the mineralized zone, by means of drilling and tunnelling explorations and the analysis of the related geology.

The survey works have been completed with the cooperation of the Instituto Geologico, Minero y Metalurgico (INGEMMET).

## 1-2 Circumstances of the Survey

Cooperative Basic Geological Survey for the Development of the Mineral Resources was carried out for three years from 1979 to 1981 in the Oyon Area ( $860 \mathrm{~km}^{2}$ ) including the Iscaycruz Area ( $40 \mathrm{~km}^{2}$ ). In addition to geological mapping, geochemical survey and detailed geological survey, the following investigations were carried out in the Iscaycruz Area; geophysical prospecting by IP method ( 15 survey lines, total length 35.9 km ); geophysical prospecting by EM method ( 10 survey lines, total length 13.0 km ); diamond drilling ( 12 holes at 11 sites, total length $2,654 \mathrm{~m}$ ).

By the results of these investigations, it was confirmed that the high grade copper-lead-zinc sulphide ore deposits and skarn ore deposits were emplaced in the Iscaycruz Area and also it was proved that high potentiality of the mineralization would be expected in this area for the development of mineral resources.

On the basis of the above results obtained through the Cooperative Basic Geological Survey in the Oyon Area, more detailed investigations by drilling and tunnelling explorations were recommended in Limpe area and in Tinyag area, where the most high grade lead-zinc ore deposits in the Iscaycruz Area were expected.

The Cooperative Basic Geological Survey for the Development of Mineral Resources in the Iscaycruz Area was scheduled to be carried out in three years' program on the basis of the Scope of Work signatured on May 11, 1982 between the Instituto Geologico, Minero y Metalurgico and the Metal Mining Agency of Japan. This year survey (1983) is the second year plan (Phase II).

## 1-3 Outline of the Survey

## 1) Drilling Exploration

In this year, underground drilling of 4 holes at 2 sites, 310 m point of Adit-N and 270 m
point of Adit-S, was carried out (refer to Fig. 5).
2) Tunnelling Exploration

The purpose of the Tunnelling exploration is to confirm, along the tunnel wall passing through the orebodies, various factors as figures of orebodies, features and continuity of grade distribution and aspect of combinations of ore minerals, as well as to utilize the tunnel as the base for the underground drilling crosscutting the orebodies, which is the most effective for the confirmation of lateral and vertical continuity of the orebodies and the mineralized zone (refer to Fig. 5).

As the excavation and the maintenance of the tunnels were supposed to be difficult according to the results of the diamond drilling which revealed that the walls would be soft and weak in the mineralized zone, the main tunnel was excavated in the hard rock of quartzite of the Chimu Formation, from which the crosscut tunnels into the mineralized zone and underground drill chambers will be excavated.

As the time for the investigation was limited, two starting points were established for the excavation of the tunnels with the approximate distance of $1,400 \mathrm{~m}$, so that the two faces, that are Adit- N and Adit-S, could be worked at the same time.

The length of tunnels excavated in the first year and this year is as follows:

|  | Phase I | Phase II | Total |
| :---: | :---: | :---: | :---: |
| Adit-N | 310 | 200 | 510 |
| Adit-N, Crosscut |  | 150 | 150 |
| Adit-S | 270 | 330 | 600 |
| Total | 580 | 680 | 1,260 |

## 1-4 Organization of the Survey Team

Japan Side Planning, Negotiation, and Supervision

| Makoto Ishida | MMAJ* |
| :--- | :--- |
| Zenji Kita | MMAJ |
| Hideyuki Ueda | MMAJ |

Peru side Planning and Negotiation
Francisco Sotillo
INGEMMET**
Gregorio Flores
INGEMMET
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Japanese Survey Team
Jinichi Nakamura (Team Leader) MINDECO ${ }^{\text {X }}$

| Nobuhko Yamamoto | (Leader of Drilling) | MINDECO |
| :---: | :---: | :---: |
| Yuji Katabe | (Drilling) | " |
| Yukio Kogita | " | " |
| Shintaro Horie | " | " |
| Ken Nakamura | (Leader of Tunnelling) | " |
| Hideo Morıshita | (Tunnelling) | " |
| Peruvian Survey Team |  |  |
| Gregorio Flores | (Team Leader) | INGEMMET |
| Luis Santalla | (Investigation) | " |
| Emilio Rojas | " | " |
| * Metal Minung Agency of Japan |  |  |
| **Instituto Geologico, Minero y Metalurgico |  |  |
| x Mitsui Mineral Develo | ment Engincering Co., |  |

## CHAPTER 2 OUTLINE OF THE SURVEYED AREA

## 2-1 The Surveyed Area

The Iscaycruz Area is, on the administrative division, belonging to Provincia Cajatambo of Departamento Lima, and is Jocated about 150 km north of Lima, the capital (see Fig. 1).

To reach the Area from Lima, it is necessary to come to Sayan through Chancay ( 137 km , about 3 hours by vehicle). From Sayan, running along a rough and bending road along the valley of the Rio Huaura, one can come to Oyon through Churin ( 93 km , about 3 hours). After passing through Pampahuay, an access road is available to pass over the range at the approximate altitude of 5,000 meters above sea level, to come to the Iscaycruz Area (approximately 30 km , about 2 hours, (see Fig. 2).

The surveyed area lies in the Cordillera Occidental, a main range of the Western Andes, and is situated in the source area of Rio Huaura which belongs to the drainage system of the Pacific coast, about 11 km west to the continental divide. The area forms steep mountaneous topographical feature. The elevation of the surveyed area is $4,600 \sim 4,700$ meters above sea level.

The climate in this area belongs to what is called Andean highland climate. Daily variation of temperature is in fairly great range, and sometimes the temperature reaches over $20^{\circ} \mathrm{C}$ in daytime, while it goes down to less than $0^{\circ} \mathrm{C}$ in night time. To take annual variation of the climate, there are two seasons. The dry season is in the period from May to September, while the wet season is in the period from October to April. In the wet season, snowfall can be seen almost every day in the highland area at the altitude of more than 4,000 meters above sea level.

## 2-2 Outline of Geology

## 1) Regional Geological Setting

The Iscaycruz Area and the peripheral area belong stratigraphically to the zone of Cretaceous sedimentary basin (la Zona de la Cuenca Cretacea) by Cobbing (1973), and is structually situated in the folding-thrusting zone (la Zona de Pliegues y Sobreescurrimientos) by Wilson (1967).

Thick Cretaceous sedimentary rocks are widely distributed in this area. The lower part is composed mainly of clastic rocks such as siliceous sandstone and shale, and the upper part calcareous rocks associated with dolostone and shale, and the uppermost part red formation.

The clastic rocks of the lower part is divided into the Oyon, Chimu, Santa, Carhuaz and Farrat Formations, and the calcareous rocks of the upper part into the Pariahuanca, Chulec,

Pariatambo, Jumasha, Celendin and the uppermost red Casapalca Formations in ascending order. These formations are unconformably covered by the Calipuy volcanics in Tertiary and are intruded by tonalites, dacites, granite porphyry and others (refer to Fig. 3 and Fig. 4).

The Cretaceous sedimentary rocks suffered intensely a structural movement in consequency of the Andean Orogeny to form composite folds with NNW-SSE trend. Anticlines and synclines appear at intervals of 2 to 3 km , sometimes several tens meters, so that the same stratum is repeatedly exposed at the surface. At the central part in the orogenic zone thrust faults parallel to the fold axis are developed.

On the east of this area the Eastern Andes consisting mainly of Paleozoic sedimentary rocks and Pre-Cambrian metamorphosed rocks runs, while on the west Tertiary volcanic rocks are continuously distributed and the Andean batholith intrudes into this volcanic rocks (refer to Fig. 3).

## 2) Outline of Geology in the Iscaycruz Area

The Iscaycruz Area is about 6 km to 18 km south-south-east of Oyon. Canaypata is at the north end of the area and Antapampa is at the south end (refer to Fig. 2).

In the east of this area, an anticline is recognized with the axis running in NNW-SSE direction. The Oyon Formation, the lowest Cretaceous, composed mainly of sandstone and shale with coal measures and the overlying Chimu Formation, 600 to 700 meters thick, composed of quartzite or quartzose sandstone are distributed along the axis of the anticline. They look dark grey to dark brown in color and form irregular rough mountain land. In the west of this area, a syncline is recognized with the axis in NNW-SSE direction, along which is distributed the upper Cretaceous Jumasha Formation composed of massive limestone of the thickness of almost 1,400 meters. The limestone forms steep mountain land, brightly shining in grey color. Between the two mountain lands, topographically lower part has been formed in the area occupied by the Carhuaz Formation composed of the alternation of shale and sandstone, 500 to 700 meters thick.

In a narrow zone between the Chimu Formation and the Carhuaz Formation, the Santa Formation is distributed. The Santa Formation is as thick as 50 to 100 meters, composed of wellstratified bluish grey limestones. This formation constitutes the country rock of the mineralization in the Iscaycruz Area. Between the Carhuaz Formation and the Jumasha Formation, there are four other formations which are distributed zonally. They are Farrat Formation, about 100 meters in thickness, composed of quartzose sandstone and calcareous sandstone; Pariahuanca Formation, about 100 meters in thickness, cJmposed of dark grey massive limestone; Chulec Formation, about 200 meters in thickness, composed mainly of light grey marlstone; and Pariatambo Formation, about 200 meters in thickness, composed of the alternation of thin layers of shale
and dark grey to dark-colored limestone.
The Santa Formation is situated on the wing of the fold structure. The dipping of the strata of this formation is almost vertical, as they constitute parts of the remarkable tight-folds. Overturned structures are observed to be developed in the Limpe area and Tinyag area in the central part of this area.

As for igneous rocks, dacitic porphyry is recognized near the axis of the syncline in the west of Cumbre de Iscaycruz (Iscaycruz pass) and also acidic dyke complex is found to have been active around the anticline axis near Cumbre de Cunsha Punta, in the middle to southern part of this area.

## 2-3 Outline of Ore Deposits

1) Outline

According to Bellido et al (1972), the Iscaycruz Area is located geologically in the SubProvincia Polimetalica del Altiplano in the Provincia Metalogenica Andina Occidental. In the vicinity of the survey area, there are many silver-lead-zinc mines in operation, such as Raura mine $(\mathrm{Pb} \cdot \mathrm{Zn})$, Uchucchacua mine $(\mathrm{Ag})$, Atacocha mine $(\mathrm{Pb} \cdot \mathrm{Zn} \cdot \mathrm{Ag})$, Cerro de Pasco mine ( $\mathrm{Pb} \cdot \mathrm{Zn}$. Ag ), Huaron mine $(\mathrm{Pb} \cdot \mathrm{Zn} \cdot \mathrm{Ag})$, and Santander mine $(\mathrm{Cu} \cdot \mathrm{Zn})$.

## 2) Iscaycruz Mineralized Zone

The Iscaycruz Mineralized zone is found in the limestone of the Santa Formation, and is distributed intermittently along the limestone in a distance of about 12 km from Canaypata, the northern end, to Antapama, the southern end. The indications of mineralization are found as dark-colored gossans bearing lead and zinc, massive pyrite orebodies associated with galena and sphalerite, skarn masses containing chalcopyrite and sphalerite, hematite masses disseminated with chalcopyrite and sphalerite, and disseminations in dolostones with galena and sphalerite (see Fig. 4).

Dark-colored gossans exposed widely on the surface are composed mainly of goethite, quartz and kaolinite, associated with manganese oxides and siderite. Most of the metal ingredients in the gossans are thought to be in the form of oxide or carbonate such as chalcophanite and smithsonite. It is inferred that the dark-colored gossans are the oxidation products of manganiferrous siderite.

Massive pyrite ore deposit, which is composed mainly of pyrite associated with pyrrhotite and marcasite, is occasionally enriched with galena and sphalerite. There occurs a lot of druses in pyrite orebody and hematite in the marginal places. In sphalerite, spotted small grains of chalcopyrite are contained.

Main ore minerals of skarn ore deposit are chalcopyrite, sphalerite, pyrite, and magnetite, and main skarn minerals are tremolite, garnet, epidote, and quartz.

Silicification, sericitization, argillization, sideritization, dolomitization, and brecciation are remarkable alterations in the host rock of the ore deposits. The acidic dykes, which intruded into the Oyon and Chimu Formations around Cumbre de Cunsha Punta, are thought to have been related to the mineralization.

As for the fracture system, shear faults of WNW-ESE and NNE-SSW directions, both of which are oblique to the folding axis, tension fracture of ENE-WSW which shows right angle to the folding axis, and thrust fault and bedding fracture parallel to the folding axis are observed to be developed in this area.

The mineralized zone in the Iscaycruz Area is in a narrow zone about 12 km in length. The exposures of the mineral indications are intermittent and the features of concentration of the ore minerals are variable. Viewing the whole area at a glance, the skarn ore deposits containing copper and zinc minerals are recognized in the Tinyag area, nearest to the center of the activity of the acidic igneous rocks. It is thought these skarn ore deposits would occupy the area corresponding to the central portion of the mineralization in this area. Both in the Limpe area in the north of this central area, and the Cunsha Punta area in the south of it, massive sulphide ore deposits have been found, in places associated with lead and zinc minerals. In the outermost zone of the Cumbre de Iscaycruz area and the Antapampa area, dissemination type ore deposits of lead and zinc in the manganiferrous siderite layers are recognized. These ore deposits of various types are distributed in zonal arrangement, centered in the acidic igenous rocks, and they are thought to have been formed in a single mineralosphere by a series of mineralization as a whole.


Fig. 2 Location and Access Map


Fig. 3. Schematic Profile of the Central Andes Area


Fig. 4 Geological Map of the Iscaycruz Area

## CHAPTER 3 OUTLINE OF THE EXPLORATION RESULTS

## 3-1 Drilling Exploration

In the present year, underground diamond drilling of 4 holes, whose total length was 910 meters, was carried out in two drill sites in the tunnels of Adit-N and Adit-S.

1) IC-6 and IC-7

In the Adit-N, drilling of the holes IC-6 and IC-7 was carried out at the point of 310 meters from the gate of the adit, which was corresponding to the midway between the surface drill holes of DDH-4 and IC-2.

In the drill hole IC-6, the purpose of which was to investigate details of the massive pyrite orebody in the lowest part of the Santa Formation in contact with the Chimu Formation as well as to explore lower extention of the hanging wall-side zinc orebody caught by the drill hole DDH -4 , high grade zinc ores are confirmed to have been emplaced in the peripheral zone of the massive pyrite orebody and it has also been confirmed that the pyrite orebody would contain copper minerals in parts. The results of the analysis of the mineralized portions caught in this hole are given as follows.

| Hole | $\begin{aligned} & \text { Depth } \\ & (\mathrm{m}) \end{aligned}$ | Length (m) | Number of Samples | $\begin{aligned} & \mathrm{Ag} \\ & (\mathrm{~g} / \mathrm{t}) \end{aligned}$ | $\begin{gathered} \mathrm{Cu} \\ (\%) \end{gathered}$ | $\begin{aligned} & \mathrm{Pb} \\ & (\%) \\ & \hline \end{aligned}$ | $\begin{aligned} & \mathrm{Zn} \\ & (\%) \\ & \hline \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| IC-6 | 108.0-115.0 | 7.0 | 5 | 15 | 0.32 | 0.02 | 2159 |
| IC-6 | 115.0-122.8 | 7.8 | 4 | 23 | 2.48 | 0.02 | 0.46 |
| IC-6 | 122.8-145.0 | 22.2* | 5 | 15 | 1.04 | 0.02 | 0.23 |

In the hole IC-7, the purpose of which was to do exploration in the deep part $100 \sim$ 200 m below the crosscut, pyrite orebody containing pyrrhotite was caught in the deep part below the foot-wall-side pyrite orebody and the hanging-wall-side zinc orebody.
2) IC-8 and IC-9

In the Adit-S, drilling of the holes IC-8 and IC-9 was carried out in the same bearing, at the point of 270 meters from the gate of the adit, for the purpose of the exploration for geological structure and mineralization in the area about 130 meters south of the surface drill hole IC-5. The target of the exploration by the drill hole IC-8 was at the level about 150 meters below surface while the target of the exploration by the hole IC-9 was at the level about 350 meters below surface.

By the results of the drilling of these two holes, it has been confirmed that the Santa Forma-
tion is as thick as 100 meters in this area, dipping $65^{\circ}$ to the east, forming remarkable overturned structure, that the Santa Formation had been severely altered and mineralized, accompanying large scaled massive pyrite orebodies, and that copper minerals such as chalcopyrite and bornite are associated with hematite which is developed in the peripheral zone of the pyrite orebody. The results of the chemical analysis of the mineralized portions are shown as follows.

| Hole | Depth (m) | Length (m) | Number of Samples | $\begin{gathered} \mathrm{Ag} \\ (\mathrm{~g} / \mathrm{t}) \\ \hline \end{gathered}$ | Cu <br> (\%) | Pb <br> (\%) | $\begin{aligned} & \mathrm{Zn} \\ & (\%) \\ & \hline \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| IC-8 | 159.2-163.8 | 4.6 | 1 | 40 | 2.59 | 0.02 | 0.30 |
| IC-8 | 174.5-178.1 | 3.6 | 3 | 23 | 2.43 | 0.11 | 0.11 |

## 3-2 Tunnelling Exploration

As the tunnelling exploration in this year, total 680 meters of tunnel excavation was carried out;

| Adit-N (main tunnel) | 200 m (cummulative total 510 m ) |
| :--- | :--- |
| Crosscut of Adit-N | 150 m |
| Adit-S (main tunnel) | 330 m (cummulative total 600 m ) |

## I) Adit-N (main tunnel)

Quartzite belonging to the Chimu Formation is recognized all along the adit. The strike of the quartzite is $\mathrm{N} 15^{\circ} \sim 20^{\circ} \mathrm{W}$, and the dip is $80 \sim 85^{\circ} \mathrm{E}$. Joints of WNW-ESE system are densely developed, which are almost rectangular to the bedding planes. At the point of 350 meters from the gate, fault fracture zone is recognized in the direction of NW-SE.

## 2) Crosscut of Aait-N

The crosscut of Adit-N was opened at the point of 310 meters from the gate in the main tunnel of the Adit-N. The location of this crosscut is in the midway of the surface drill holes of DDH-4 and IC-2. By the results of the excavation of this crosscut, remarkable indications of zinc mineralization have been confirmed in the true width of 12 meters.

To mention about the geology and the mineralization along the crosscut, the Chimu Formation composed mainly of quartzite is recognized to the 31 m point from the opening point, while the transitional zone of the Chimu Formation is found between 31 m point and the 70 m point from the opening point, comprising alternation of dolostone, shale, sandstone and quartzite.

The rocks of the Santa Formation are recognized in far side of the 70 m point. Within 9 meters of the width from the 70 m point to the 79 m point, alternation of marl and shale with the dissemination of sphalerite and pyrite is found, while, within 36 meters of the width from
the 79 m point to the 115 m point, massive pyrite orebody is recognized with the dissemination, in parts, of chalcopyrite. Alternation of limestone, shale and dolostone, not mineralized, is found within 22 meters of the width from the 115 m point to the 137 m point.

Within 12 meters of the width, indications of zinc mineralization are recognized, in which sphalerite is concentrated in dissemination in the matrix of pyritic mass. Continuous channel sampling with 1 meter interval along both walls was carried out and by the result of the chemical analysis, as shown below, the ore grade was as high as $\mathrm{Zn} 17.1 \%$ in average of 24 samples. This result has shown that the mmeralization in this crosscut is superior in the points of size and grade, compared to the indication caught by the drill hole DDH-4 (width of indication 14.8 m , true width $7.4 \mathrm{~m}, \mathrm{Zn} 14.49 \%$ ) which is located about 70 meters north of this crosscut, and to the indication caught by the drill hole $\mathrm{IC}-2$ (width of indication 16.4 m , true width $7.0 \mathrm{~m}, \mathrm{~Pb} 4.43 \%$, $\mathrm{Zn} 9.39 \%$ ) located about 130 meters south of this crosscut.

|  | Length (m) | Number of Samples | Ag $(\mathrm{g} / \mathrm{t})$ | Cu <br> (\%) | Pb <br> (\%) | Zn <br> (\%) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Right wall (north side) | 12 | 12 | 11 | 0.11 | 0.10 | 17.11 |
| Left wall (south side) | 12 | 12 | 5 | 0.08 | 0.04 | 17.16 |
| Average | 12 | 24 | 8 | 0.10 | 0.07 | 17.13 |

In the far side of the 149 m point, remarkably fractured shale is recognized, and it is thought that the working face of the crosscut entered into the area where the rocks of the Carhuaz Formation are distributed.

By the excavation of this crosscut, it has been confirmed that gentle dipping faults are well developed in the direciton of NW-SE, in addition to the steeply developed bedding plane faults of NNW-SSE system. The faults of NW-SE system are recognized at the 23 m point and at the 52 m point, where they are dipping $30^{\circ} \sim 40^{\circ}$ to the SW direction. It is estimated that dislocation of the beds is fairly large judging from the scale of the fractuation and the fault clay.

## 3) Adit-S

The Chimu Formation composed mainly of quartzite is recognized all along the Adit-S. The strike of the quartzite is $\mathrm{N} 20^{\circ} \mathrm{W}$, and the $\operatorname{dip}$ is $65^{\circ} \sim 70^{\circ} \mathrm{E}$, showing overturned structure. The quartzite is intensely silicified, and is massive, compact and hard, disseminated with pyrite. Joints of ENE-WSW system are remarkably developed. At the points of $319 \mathrm{~m}, 404 \mathrm{~m}$ and 500 m , respectively, faults of the ENE-WSW system are recognized. A fault zone composed of the faults of NNE-SSW system and those of ENE-WSW system is recognized between the 520 m point and the 537 m point. After passing this fault zone to the far side, alternation of marl, sandstone, *
shale and quartzite is observed to appear instead of monolith of quartzite.

## CHAPTER 4 CONCLUSION AND RECOMMENDATION

## 4-1 Conclusion

The investigation works carried out in the present year were those in the second phase of the three years program of the Cooperative Basic Geological Survey for Development of Mineral Resources in the Iscaycruz Area.

Following the first year's investigation, the tunnelling exploration of the Adit-N and the Adit-S was carried out, and in addition, crosscut tunncl was excavated as to the Adit-N. Furthermore, exploration by the underground diamonddrilling was commenced in the tunnels of Adit- N and Adit-S.

Both of the main tunnels of Adit-N and Adit-S are situated in the quartzite of the Chimu Formation. However, by the excavation of the rocks of the Santa Formation over 80 meters along the crosscut of the Adit-N, extensive indication of zinc mineralization (true width $12 \mathrm{~m}, \mathrm{Zn}$ $17.13 \%$ ) has been confirmed associated with the massive pyrite orebody, in addition to the cop-per-disseminated massive pyrite orebody (width 36 m ). This indication of zinc mineralization is correspondent to the extension of the hanging-wall-side orebody caught by the two surface drill holes located about 70 meters north and about 130 meters south of the area where the crosscut is located, but the size and the ore grade are superior to the indications caught by these surface drilling.

As to the results of the underground diamond drilling, indications of high grade zinc mineralization (core length $7.0 \mathrm{~m}, \mathrm{Cu} 0.32 \%, \mathrm{Zn} 21.59 \%$ ) and indications of copper dissemination in pyrite mass (core length $7.8 \mathrm{~m}, \mathrm{Cu} 2.48 \%, \mathrm{Zn} 0.46 \%$ ) are confirmed by the drill hole $\mathrm{IC}-6$ in the peripheral zone of the massive pyrite orebody in the northern and deeper portion below the crosscut. Although fairly intense indications of pyrite mineralization have been confirmed in the holes of IC-7, IC-8 and IC-9, respectively, only a small scaled indication of copper mineralization has been caught by the drill hole IC-8.

## 4-2 Recommendation

It is desirable to carry out the investigations by tunnelling and underground diamond drilling continuously in the Limpe area, where indications of intense mineralization have been recognized and emplacement of high grade copper-lead-zinc ore deposits would be expected.

As to the Adit-N, because the foot-wall-side orebody, which is thought to be the most superior indication of the mineralization, has not been caught in the tunnel, it is recommended; to excavate second crosscut in the area where the foot-wall-side orebody is expected, for the purpose
to confirm figure of the orebody, characteristics and continuity of the ore grade distribution and difference of the composition of ore minerals; to carry out underground diamond drilling for the purpose to clarify the conditions in the mineralized zones.

As to the Adit-S, it is recommended to keep excavating the main tunnel toward the rich ore shoot of the grade of lead and zinc $30 \%$, which was caught by the surface drill hole DDH-5 located in the south of Cumbre de Limpe, and to excavate crosscut tunnel in this mineralized part for the purpose to confirm the condition of the mineralization. It is also recommended to open crosscut tunnels and to carry out underground diamond drilling in such areas as around the drill hold DDH-6, by which indications of high grade zinc mineralization were caught, and in and around an unexplored area between the drill holes IC-4 and IC-5.

Beyond the reach of the tunnelling exploration, it is desirable to carry out investigations by surface diamond drilling in the Tinyag area in the south, for the purpose to clarify the extent of high grade copper and zinc orebody which was caught by the surface drill hole DDH-7.


Fig. 5 Exploration Map of the Limpe Area


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## PARTICULARS PART I

DRILLING EXPLORATION

## PARTI DRILLING EXPLORATION

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## CHAPTER 1 DRILLING EXPLORATION

## 1-1 Outline of the Exploration

## 1) Drilling Exploration

The drilling exploration in the present year was carried out in the underground of Adit- N and Adit-S. The total length of the drill holes was 916.00 m , of 4 holes at two drill sites.

| Tunnel | Hole | Direction | Inclination | Depth (m) | Core Length (m) | Core Rec. (\%) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Adit-N | IC-6 | $280^{\circ}$ | $-40^{\circ}$ | 200.30 | 165.10 | 82.4 |
| Adit-N | IC-7 | $250^{\circ}$ | $-60^{\circ}$ | 242.80 | 201.40 | 82.9 |
| Adit-S | IC-8 | $250^{\circ}$ | $-30^{\circ}$ | 202.80 | 190.00 | 93.7 |
| Adit-S | IC-9 | $250^{\circ}$ | $-80^{\circ}$ | 270.10 | 251.35 | 93.1 |
|  |  |  |  | 916.00 | 807.85 | 88.2 |

This drilling exploration in the underground was performed in the period of 134 days from September 20, 1983 to January 31, 1984.

The drill machine employed was TGM-3C (drilling capacity: NQ $510 \mathrm{~m}, \mathrm{BQ} 660 \mathrm{~m}$ ).
Location (grid coordinate) and altitude of each drill hole are as follows.

| Tunnel | Hole |  | Longitude |  | Latitude |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | Adit-N | IC-6 |  | $310,528 \mathrm{E}$ |  | $808,854 \mathrm{~N}$ |

## 2) Core Logging and Analysis

All the cores of the drill holes were logged with regard to lithology and mineralization. The results of the logging were described in the geological logs of the scale of 1 to 200.

As for the mineralized parts of the cores, half-split pieces or quarterly-split pieces were collected to prepare samples for chemical analysis, which was completed with various elements such as silver, copper, lead, and zinc.

Also, as to the parts of the cores where mineralization and indications of mineralization were recognized, polished sections were prepared for microscopic observation. Some of the samples were provided for the identification of minerals by X-ray diffraction analysis.

Main contents and number of the analyses are given as follows.
(1) Chemical analysis of the mineralized parts of the cores $(\mathrm{Ag}, \mathrm{Cu}, \mathrm{Pb}, \mathrm{Zn}) \ldots \ldots 100$ samples

(3) X-ray diffraction analysis . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 10 samples

## 1-2 Preparation

## 1) Transportation of Materials and Equipment

After the customs clearance, the materials and the equipments were transported on the two 11 t trucks from the storage at the Callao port on August 18,1983 to the Pampahuay village on August 20, through the villages of Churin and Oyon. On the way from the Pampahuay to the Iscaycruz camp, the transportation was done by three 1 t pickup trucks.

## 2) Excavation of Drill Chambers

In the underground, each one drill chamber along the Adit-N and along the Adit-S, that is, total 2 underground drill chambers, were prepared by excavating walls of the tunnels.

## 3) Water Supply for Drilling

For the drill holes of IC-6 and IC-7, approximate 600 meters of pipe-line was established and the necessary water was supplied by pumping, from the lake located north of the Cumbre de Limpe.

For the drill holes of IC-8 and IC-9, approximate 800 meters of pipe-line was established and the necessary water was supplied by natural flowing from the lake located south of the Cumbre de Limpe.

## 4) Preparation Period

Totalling 28 days were needed for the preparation works, that is transportation of materials and equipment, temporary construction of electric cable and pipe-line and others.

## 1-3 Drilling Operations

HQ wire-line method was employed for the drilling. Casing pipes were sunk on necessity so that the final diameter of the hole should be BQ-size.

1) IC-6

| Hole length | $:$ | 200.30 m |
| :--- | :--- | :--- |
| Core length | $:$ | 165.10 m |
| Core recovery | $:$ | $82.4 \%$ |
| Date commenced | $:$ | September 20, 1983 |
| Date completed | $:$ | October 23,1983 |

$0 \mathrm{~m} \sim 1.50 \mathrm{~m}:$
By NQ wire-line diamond bits, using bentonite mud water, the hole was excavated in the rocks belonging to the Chimu Formation down to the depth of 1.50 meters, where, as the wall was recognized to be stable, HW casing pipes were sunk to the depth of 1.50 m after reaming the hole by HQ wire-line bits.

## $1.50 \mathrm{~m} \sim 52.20 \mathrm{~m}$ :

By NQ wire-line diamond bits, using bentonite mud water, the hole was excavated in quartzite to the depth of 52.20 meters.

In the portion at the depth between 35.00 m and 38.00 m , was recognized a clay fracture zone, where the insertion of rods was difficult and the hole was cemented. After reaming the hole by HQ wire-line bits, NW casing pipes were sunk to the depth of 49.00 meters. $52.20 \mathrm{~m} \sim 106.00 \mathrm{~m}$ :

By NQ wire-line diamond bits, using bentonite mud water, the hole was excavated in shale, sandstone and in dolostone with clay to the depth of 106.00 meters.

In the portion between the depth of 56.10 m and 60.00 m , was recognized a clay fracture zone in dolostone, where the hole condition was worse because of the wall-swelling. After reaming the hole by HQ wire-line bits, NW casing pipes were sunk to the depth of 74.00 meters. $106.00 \mathrm{~m} \sim 122.80 \mathrm{~m}:$

By NQ wire-line diamond bits, using bentonite mud water, the hole was excavated in dolostone with clay and in sulphide ore zone to the depth of 122.80 meters.

This part of the hole was recognized to compose a clay fracture zone in dolostone. The hole condition was extremely poor owing to the wall-swelling. At the depth of 122.80 meters, jamming happened.

It took one day to recover from the jamming. After the recovery, NW casing pipes were sunk to the depth of 122.80 meters.
$122.80 \mathrm{~m} \sim 133.30 \mathrm{~m}$ :
By NQ wire-line diamond bits, using bentonite mud water, the hole was excavated in clay fracture zone of sulphide ores to the depth of 133.30 meters. In the clay fracture zone of sulphide ore, the hole condition was poor owing to the wall-swelling. By reaming the hole with NW casing diamond shoe bit, NW casing pipes were sunk to the depth of 133.30 meters.
$133.30 \mathrm{~m} \sim 157.60 \mathrm{~m}:$
By NQ wire-line diamond bits, using bentonite mud water, the hole was excavated in clay fracture zone of sulphide ores as well as in clay beds to the depth of 157.60 meters.

This part of the hole was recognized to compose a clay fracture zone of sulphide ores and
the hole condition was extremely poor owing to the wall-swelling. At the depth of 157.60 meters, jamming happened.

It took two days to recover from the jamming. After the recovery, NW casing pipes were sunk to the depth of 157.60 meters.
$157.60 \mathrm{~m} \sim 200.30 \mathrm{~m}:$
By BQ wire-line diamond bits, using bentonite mud water, the hole was excavated in dolostone beds, in sulphide zone to the depth of 200.30 meters, where the drilling was completed as the purpose of this hole was accomplished.

In the portion between 182.20 m and 186.25 m of the depth, zinc indications were caught and the mineralization was confirmed.
2) $\mathrm{IC}-7$

| Hole length | $:$ |
| :--- | :--- |
| Core length | $:$ |
| Core recovery | $:$ |
| : | 201.40 .80 m |
|  | $82.9 \%$ |

Date commenced : October 28, 1983
Date completed : December 15, 1983
$0 \mathrm{~m} \sim 2.50 \mathrm{~m}:$
By 116 mm diamond bit, using bentonite mud water, the hole was excavated in quartzite to the depth of 2.50 meters, where, as the wall was recognized to be stable, HW casing pipes were sunk to the depth of 2.50 meters.

## $2.50 \mathrm{~m} \sim 7.40 \mathrm{~m}:$

By HQ wire-line diamond bits, using bentonite mud water, the hole was excavated in quartzite to the depth of 7.40 meters, where, as the wall rocks were recognized to be stable, NW casing pipes were sunk to the depth of 7.40 meters.
$7.40 \mathrm{~m} \sim 138.80 \mathrm{~m}:$
By NQ wire-line diamond bits, using bentonite mud water, the hole was excavated in the Chimu Formation composed of dolostone bed, shale, sandstone as well as in clay fracture zone to the depth of 138.80 meters.

In the portion of the depth between 135.80 m and 137.80 m , was recognized a clay fracture zone in dolostone, where the hole condition was poor because of the wall-swelling, and it was difficult to drill any further. By reaming the hole with BW casing carbide shoe bit, BW casing pipes were sunk down to the depth of 138.80 meters.
$138.80 \mathrm{~m} \sim 171.10 \mathrm{~m}:$
By BQ wire-line diamond bits, using bentonite mud water, the hole was excavated in sul-
phide ore zone with clay as well as in limestone to the depth of 171.10 meters. In the portion of the depth between 151.00 m and 167.20 m , were recognized clay fracture zones of sulphide ores and druses, where the hole condition was poor as the water circulation was mostly lost. By reaming the hole with BW casing carbide shoe bit, BW casing pipes were sunk to the depth of 171.10 meters.
$171.10 \mathrm{~m} \sim 242.80 \mathrm{~m}:$
By BQ wire-line diamond bits, using bentonite mud water, the hole was excavated in limestone, dolostone, sulphide ores, shale and in clay fractured zone, by cementing the hole in parts to get over jamming state down to the depth of 242.80 meters, where the drilling was completed as the purpose of this hole was accomplished.
3) $\mathrm{IC}-8$

| Hole length | $:$ | 202.80 m |
| :--- | :--- | :---: |
| Core length | $:$ | 190.00 m |
| Core recovery | $:$ | $93.7 \%$ |

Date commenced : December 20, 1983
Date completed : January 13, 1984

## $0 \mathrm{~m} \sim 0.50 \mathrm{~m}:$

By HQ wire-line diamond bit, using bentonite mud water, the hole was excavated in quartzite to the depth of 0.50 meters, where, as the wall was recognized to be stable, HW casing pipes were sunk to the depth of 0.50 meters, by reaming the hole with HW casing diamond shoe bit. $0.50 \mathrm{~m} \sim 2.00 \mathrm{~m}:$

By NQ wire-line diamond bits, using bentonite mud water, the hole was excavated in quartzite to the depth of 2.00 meters, where, as the wall was recognized to be stable, NW casing pipes were sunk to the depth of 2.00 meters, by reaming the hole with NW casing diamond shoe bit. $2.00 \mathrm{~m} \sim 115.40 \mathrm{~m}:$

By NQ wire-line diamond bits, using bentonite mud water, the hole was excavated in the Chimu Formation composed of sandstone, dolostone and in fracture zones of sandy sulphide ores down to the depth of 115.40 meters.

In the portion of the depth between 99.10 m and 115.40 m , were recognized druses and fracture zone of sandy sulphide ores where water flew out ( $600 \mathrm{l} / \mathrm{min}, \mathrm{PH}=2$ ). Since the hole condition became poor there, the hole was reamed with BW casing diamond shoe bit and BW casing pipes were sunk to the depth of 115.40 meters.
$115.40 \mathrm{~m} \sim 147.40 \mathrm{~m}$ :
By BQ wire-line diamond bits, the hole was excavated in fracture zones of sandy sulphide
ores to the depth of 147.40 meters. In a fracture zone of sandy sulphide ores, where water flew out ( $600 \mathrm{I} / \mathrm{min}, \mathrm{PH}=2$ ), jamming state happened. By reaming the hole with BW casing diamond shoe bit, BW casing pipes were sunk to the depth of 147.40 meters. $147.70 \mathrm{~m} \sim 202.80 \mathrm{~m}$ :

By BQ wire-line diamond bits, the hole was excavated in fracture zones of sandy sulphide ores as well as in specularite bed, in dolostone bed and in shale bed to the depth of 202.80, where the drilling was completed as the purpose of the hole was accomplished.
4) IC-9

| Hole length | $:$ | 270.10 m |
| :--- | :--- | :--- |
| Core length | $:$ | 251.35 m |
| Core recovery | $:$ | $93.1 \%$ |
| Date commenced | $:$ | January 18, 1984 |
| Date completed | $:$ | January 31, 1984 | $0 \mathrm{~m} \sim 1.00 \mathrm{~m}$ :

By 116 mm diamond bit, using bentonite mud water, the hole was excavated in quartzite to the depth of 1.00 meter, where, as the wall was recongnized to be stable, 112 mm casing pipe was sunk.
$1.00 \mathrm{~m} \sim 1.50 \mathrm{~m}$ :
By NQ wire-line diamond bit, using bentonite mud water, the hole was excavated in quartzite to the depth of 1.50 meters, where, as the wall was recognized to be stable, NW casing pipes were sunk to the depth of 1.50 meters, by reaming the hole with NW casing diamond shoe bit. $1.50 \mathrm{~m} \sim 180.20 \mathrm{~m}$ :

By NQ wire-line diamond bits, using bentonite mud water, the hole was excavated in the Chimu Formation composed of sandstone, dolostone and shale with inserted clay layers, to the depth of 180.20 meters.

In a fracture zone of shale with clay insertions, where water flew out ( $501 / \mathrm{min}, \mathrm{PH}=1$ ), the hole condition was poor owing to the wall-swelling, and BW casing pipes were sunk to the depth of 180.20 meters.
$180.20 \mathrm{~m} \sim 270.10 \mathrm{~m}:$
By BQ wire-line diamond bits, the hole was excavated in dolostone, in specularite layers and in sulphide ore zones to the depth of 270.10 meters, where the drilling was completed as the purpose of this hole was accomplished.

## 1-4 Mobilization and Removal

## 1) Mobilization

The number of days used for mobilization is given as follows.

| IC-7 | $:$ | 3 days |
| :--- | :--- | :--- |
| IC-8 | $:$ | 3 days |
| IC-9 | $:$ | 3 days |

## 2) Removal

As the climate was unfavorable and the condition of the roads for transportation was poor while removal of the equipment from the drill site of IC-9 (Adit-S), it was necessary to repair were adjusted and stored at the camp after transportation of 13 km distance. Three days were used for removal.

## 1-5 Performance of the Drilling

## 1) Drilling Efficiency

As shown A. 1-8, with regard to drill holes totalling 916.00 meters, the drill length per shift was $2.39 \mathrm{~m} / \mathrm{shift}$, and that of real drill works was $3.93 \mathrm{~m} / \mathrm{shift}$.

The drilling pace and the number of bit rotation are given as follows.

|  | Drilling Pace |  | Number of Bit Rotation |
| :--- | :--- | :--- | :--- |
|  |  |  |  |
| Hard rocks | $1.0 \sim 1.5 \mathrm{~cm} / \mathrm{min}$ |  | $450 \sim 600$ r.p.m. |
| Moderate rocks | $1.5 \sim 2.0 \mathrm{~cm} / \mathrm{min}$ |  | $350 \sim 450$ r.p.m. |
| Soft rocks | $2.0 \sim 2.5 \mathrm{~cm} / \mathrm{min}$ |  | $250 \sim 350$ r.p.m. |

## 2) Core Recovery

As shown in A. 1-8, 807.85 meters of cores were recovered against 916.00 meters of the total length of the drill holes.

The average core recovery was $88.2 \%$.

Fig $1-1$ PROGRESSIVE RECORD OF DIAMOND DRILLING IC-6


Fig. I-2 PROGRESSIVE RECORD OF DIAMOND DRILLING IC-7


Fig. I- 3 PROGRESSIVE RECORD OF DIAMOND DRILLING IC-8


Fig. 1-4 PROGRESSIVE RECORD OF DIAMOND DRILLING IC-9


## CHAPTER 2 GEOLOGY AND MINERALIZATION IN THE DRILL HOLES

## 2-1 IC-6

(1) Purpose: The purpose of this hole was to explore mineralization along the lower extension of the hanging-wall-side orebody caught by the drill-hole DDH-4, as well as along the lower part of the Santa Formation, that is, along the boundary zone between the Santa Formation and the Chimu Formation.
(2) Location : At the point 310 m deep from the gate of the Adit-N, at the altitude of 4,692 meters above sea level. The bearing of the hole was $280^{\circ}$, and the inclination was $-40^{\circ}$. The depth of the hole was 200.3 meters (Fig. 5, Fig. 6).
(3) Lithology : Down to the hole depth of 53.0 meters, the rocks were of the Chimu Formation which was composed mainly of quartzite with the inserted layers of shale, sandstone and dolostone.

To the hole depth of 94.2 meters, transitional zone of the Chimu Formation was recognized, comprising sandstone, dolostone, marl and shale.

Further down below the depth of 94.2 meters, the Santa Formation appeared. To the depth of 117.8 meters, alternation of dolomitic sandstone, dolostone and shale was found. Heavy dissemination of sphalerite, chalcopyrite and pyrite was recongnized in them. Down to the depth of 157.3 meters, massive pyrite was recognized associated with chalcocite and chalcopyrite. The matrix was clayey and the recovery was poor.

Below the depth of 157.3 meters, dolostone inserted with shale layers was recognized to the bottom of the hole, 200.3 meters. Dolomite was replaced by siderite in parts. Galena and sphalerite were disseminated in the siderite layers, where gypsum druses were also recognized. Sulphide layers composed of pyrrhotite and pyrite were developed in parts of the depth of $182.2 \sim 186.3$ m (Fig. I-5, Pl. 1-6).
(4) Mineralization and grade : The analysis results of the ore samples collected from the indications of mineralization and from the mineralized parts are given as follows.

| $\begin{gathered} \text { Depth } \\ \text { (m) } \end{gathered}$ | $\begin{gathered} \text { Length } \\ (\mathrm{m}) \\ \hline \end{gathered}$ | Number of Samples | $\mathrm{Ag}$ $(\mathrm{g} / \mathrm{t})$ | $\begin{aligned} & \mathrm{Cu} \\ & (\%) \\ & \hline \end{aligned}$ | $\begin{aligned} & \mathrm{Pb} \\ & (\%) \end{aligned}$ | $\mathrm{Zn}$ $(\%)$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 96.8-101.0 | 4.2 | 4 | 4 | 0.03 | 0.85 | 5.24 |
| 108.0-115.0 | 7.0 | 5 | 15 | 0.32 | 0.02 | 21.59 |
| 115.0-122.8 | 7.8 | 4 | 23 | 2.48 | 0.02 | 0.46 |
| 122.8-145.0 | 22.2* | 5 | 15 | 1.04 | 0.02 | 0.23 |

(5) Discussion : The massive pyrite orebody caught by this drill hole (depth : $117.8 \sim 157.3 \mathrm{~m}$ ) was recognized to contain copper ores, as a whole. The principal copper minerals were chalcopyrite, associated with chalcocite and bornite, $\mathrm{Pb}-\mathrm{Bi}$ minerals were recognized in chalcopyrite ( A . III-2). This indication of copper mineralization is corresponding to the northern and lower extension of the massive pyrite orebody caught along the crosscut of the Adit-N. Along the peripheral zone of this massive pyrite orebody, that is, along the boundary with the Chimu Formation (depth $108.0 \sim 115.0 \mathrm{~m}$ ), high grade zinc ores were recognized.

The bottom of this hole was still in the siderite zone of the Santa Formation. The siderite was leucocratic and of the species rich in Mn-component by X-ray diffraction (A. III-5).

## 2-2 IC-7

(1) Purpose : This hole was aimed to explore mineralization and to obtain geological information at the depth of the area where the Adit-N crosscut was located.
(2) Location : At the same point as the drill hole IC-6. The bearing of the hole was $250^{\circ}$, and the inclination was $-60^{\circ}$. The depth of the hole was 242.8 meters (Fig. 5).
(3) Lithology : Down to the hole depth of 71.6 meters, the rocks were of the Chimu Formation which was composed mainly of quartzite, with the insertion of shale, sandstone and dolostone. Down to the depth of 122.0 meters, transitional zone of the Chimu Formation was recognized, comprising quartzite, sandstone, marl and shale. Below 1.4 meters of clay zone at the depth of 122.0 meters, the Santa Formation was recognized, which was composed of limestone, dolostone and marl inserted with thin layers of shale. The cores between 138.3 m and 167.2 m of the depth was mainly composed of pyrite, and the core recovery was poor. No cores were recovered between 154.9 m and 167.2 m of the depth, but it is estimated that this part would be represented by druses of pyrite or soft and weak clayey pyrite zone. Pyrrhotite and pyrite were recognized between 216.0 m and 223.0 m of the depth. Shale was predominant below the depth of 223.0 meters, and it is thought that the Carhuaz Formation appeared at the depth of 237.2 meters (Fig. I-6, PL. I-7).
(4) Mineralization and grade : No remarkable copper-lead-zinc mineralization was caught in and around pyrite orebody.
(5) Discussion : It was clarified by this drill hole that the size of the pyrite orebody would be smaller in the deep part below the crosscut of the Adit- $N$, and that the copper-lead-zinc mineralization would be less intense there.

## 2-3 IC-8

(1) Purpose : The purpose of this hole was to explore mineralization in the area south of the surface drill hole IC-5.
(2) Location : at the point 270 meters deep from the gate of the Adit-S. The altitude was 4,573 meters above sea level. The bearing of the hole was $250^{\circ}$ and the inclination was $-30^{\circ}$. The length of the hole was 202.8 meters. The area was corresponding to the portion below the small outcrop found in the area where talus deposits were accumulated (Fig. 5, Fig. 6).
(3) Lithology : To the depth of 70.5 meters, was recognized the Chimu Formation, which was composed mainly of quartzite, with the insertions of shale and sandstone. Transitional zone of the Chimu Formation was found to the depth of 95.0 meters, which was composed of sandstone, shale and marl.

The Santa Formation was recognized below the depth of 95.0 meters. The most of the Santa Formation found in the core of this drill hole was mineralized and altered to appear dark grey or greenish in color. Pyrite was recognized between 109.5 m and 148.3 m of the depth, but the matrix of this part was clayey and the cores were in powdered condition. Alternation of altered rocks and specularite-pyrite layers with chalcopyrite dissemination was found between 148.3 m and 184.7 m of the depth.

Below the depth of 184.7 meters, shale was predominant, and viewing from the fact that the sandstone insertions were recognized at around the depth of 200 meters, it was estimated that the rocks were belonging to the Carhuaz Formation.
(4) Mineralization and grade : Apparent thickness of the pyrite orebody caught in this hole was as much as 39 meters, but the orebody was found to be mono-mineral orebody of pyrite. In case specularite should appear instead of pyrite, chalcopyrite dissemination was recognized. The main copper-mineralization was as follows.

| Depth (m) | Length (m) | Number of Samples | $\begin{aligned} & \mathrm{Ag} \\ & (\mathrm{~g} / \mathrm{t}) \end{aligned}$ | Cu <br> (\%) | Pb <br> (\%) | Zn <br> (\%) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 150.5-154.0 | 3.5 | 3 | tr | 0.50 | 0.02 | 0.93 |
| 159.2-163.8 | 4.6 | 1 | 40 | 2.59 | 0.02 | 0.30 |
| 174.5-178.1 | 3.6 | 3 | 23 | 2.43 | 0.11 | 0.11 |

(5) Discussion : Remarkable mineralization and alteration were recognized as a whole of this drill hole. Silicificaiton was intense in the quartzite of the Chimu Formation, which was extremely hard, associated with sericite.

In the shale of the Chimu Formation, pyrophyllite was identified by X-ray diffraction
(IC-8-026). In the specularite mass, talc was identified (IC-8-152). Under microscope, chalcopyrite in the specularite mass was associated with bornite and sphalerite, and around the specularite crystals, magnetite was found to be associated (IC-8-152).

## 2-4 IC-9

(1) Purpose : The purpose of this hole was to explore mineralization in the deep part below the drill hole IC-8.
(2) Location : At the same site as the hole $1 \mathrm{C}-8$. The bearing of the hole was $250^{\circ}$, and the inclination was $-80^{\circ}$. The length of the hole was 270.1 meters (Fig. 5).
(3) Lithology : To the depth of 138.2 meters, was recognized the Chimun Formation, which was composed mainly of quartzite with inserted layers of dolostone, shale, marl and sandstone. To the depth of 184.7 meters, transitional zone of the Chimu Formation was recognized, comprising quartzite, sandstone, dolostone, marl and pelitic altered rocks.

Below 0.7 meters of clay zone at the depth of 184.7 meters, the Santa Formation was recog nized. To the depth of 195.3 meters, altered rocks were found disseminated with hematite, and from the depth of 195.3 meters to the bottom, massive pyrite orebody was recognized. Siliceous and argillaceous portions with residual banded structure were contained in this massive pyrite orebody. These portions were estimated to have been originated from shale (Fig. I-7, PL. I-9)
(4) Mineralization and grade : Intense mineralization and alteration were recognized in this hole as seen in the hole IC-8. The extension of the pyrite orebody was apparently more than 75 meters over most of the Santa Formation. However, the orebody was found to be monomineral orebody of pyrite.
(5) Discussion : Viewing the results of the geophysical exploration, the area where the holes of IC-8 and IC-9 were located was corresponding to the moderate anomaly of FE (Frequency Effect) value and to the high anomaly of AR (Apparent Resistivity) value, and some intense mineralization had been expected. However, by the results of the drilling of these two holes, it was large-scaled pyrite mono-mineral orebody that was caught. It is noted for future exploration that copper-lead-zinc concentration would be expected in the peripheral zone of pyrite orebody


Fig. I-5 Geological Section for IC-6


Fig. I-6 Geological Section for IC-7 and Crosscut



Fig. 1-7 Geological Section for IC-8 and IC-9

## PARTICULARS <br> PART II

TUNNELLING EXPLORATION

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## CHAPTER 1 TUNNELLING EXPLORATION

## 1-1 Outline of the Exploration

Following the tunnelling exploration in the last year, 1982, the main tunnel was extended and the crosscut and the drilling chambers were excavated as to the Adit- N , while the main tunnel was extended and the drilling chamber was excavated as to the Adit-S, in the present year of 1983 (Fig. 5). It is noted that extra 20 meters of excavation was carried out for the crosscut of the Adit- N , considering the geological condition to the 130 m point.

The length and specifications of the tunnels and duration and other working conditions are as follows.
(1) Length of the tunnels

| Name  Planned length $(\mathrm{m})$  <br>   350.0  <br> Adit-N   351.2 <br> Adit-S  330.0 330.1 <br> Total   680.0 |  | 680.3 |
| :--- | :---: | :---: | :---: |

(2) Specifications of the tumnels

| Effective Section : | $2.6 \mathrm{~m} \times 2.5 \mathrm{~m}$ |
| :--- | :--- |
| Inclination : | $1 / 100 \sim 1 / 200$ |
| Elevation of gate | Adit-N : $4,689.37 \mathrm{~m}$ |
|  | Adit-S : $4,570.14 \mathrm{~m}$ |

Direction of tunnels

| Name |  | Length $(\mathrm{m})$ |  | Direction |
| :--- | :--- | :--- | :--- | :--- |
|  |  |  | 200.4 |  |
| Adit-N (main tunnel) |  |  | $160^{\circ}$ |  |
| Adit-N, Crosscut |  | 150.8 |  | $250^{\circ}$ |
| Adit-S (main tunnel) |  | 330.1 |  | $330^{\circ}$ |

## (3) Term of exploration

Total days spent for excavation and its related work are 265 days from July 22,1983 to March 12, 1984, as shown in the Table A. II-1.

Excavation began on July 27 for the Adit-N and on August 11 for the Adit-S, as the temporary works and the replacement of the machinery required the period until July 26, because it took quite a time to repair the bridge in Pampahuay which had been broken by the coal trucks
and because it was unexpectedly difficult to cut open the new road and to widen narrow road, due to hard basement rocks around the ridge.

## (4) Working System

The road construction and the temporary works were carried out for eight hours per one shift and one shift per day, and the tunnel excavation was carried out for eight hours per shift and three shifts per day.

## (5) Number of Workers

Personnel worked for tunnel excavation including the road construction and the temporary works are as follows.

| Japanese engineers | 2 men per day |
| :--- | ---: |
| Peruvian engineers | 6 men per day |
| Excavation labourers | 45 men per day |
| $\quad$ (including waste carrier |  |
| $\quad$ and truck builder) |  |
| Surface labourers | 5 men per day |
| $\quad$ (storekeeper, mechanics |  |
| and compressor operator) |  |

$\left.\begin{array}{ll}\text { Other labourers } & 10 \text { men per day } \\ \text { (road construction and } \\ \text { temporary works) }\end{array}\right]$
(6) Topographical Survey

The results of survey in the tunnels are shown in Table A. II-9 $10 \cdot 11$, and PL. II-1 $\cdot 2$. 3 are maps of the tunnels.

## (7) Geological Survey in Tunnels

The tunnels were geologically surveyed on the scale of 1 to 200 with stress laid on clarifying lithology, geological structure, mineralization and dislocation by faults.

Contents and number of the assay and analysis works are shown as follows.

1) Chemical analysis of the mineralized portions $(\mathrm{Ag}, \mathrm{Cu}, \mathrm{Pb}, \mathrm{Zn}) \ldots \ldots \ldots . .40$ samples
2) Microscopic observation of polished sections . . . . . . . . . . . . . . . . . . . . . . 10 pieces
3) X-ray diffraction analysis . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 5 samples

## 1-2 Road Construction

Following the construction in the last year, of the 16 km road section to Iscaycruz from the starting point of the construction about 1.4 km south of Pampahuay, 0.8 km was newly constructed, 2.4 km section was widened and whole of the section was repaired. The construction was carried out by one bulldozer (D7-17A) and manual labour.

## 1-3 Temporary Construction

An additional lodging house ( $50 \mathrm{~m}^{2}$ ), with a galvanized sheet iron roofing was built.
In the vicinity of the gate of the Adit- N , ore pier was constructed in addition to waste pier.

Three fans were set in each tunnel of the Adit-N and the Adit-S for ventilation (Hitachi propeller 500 ). Temporary buildings with galvanized iron roofing were built for generater station ( $13 \mathrm{~m}^{2}$ ), one each at every gate of the Adit- N and the Adit-S. For the doors (duplicated doors) of the underground magazine and the storage, two heavy locks were set for the outer doors and a lock for the inside doors. It is noted that an iron box (inside wooden) was fixed with anchor bolts to keep blasting cops inside in the storage. Lightning-conductor was prepared at the gate of the Adit-S and near the underground magazine.

Major machinery and major buildings constructed are listed in Table A. II-4.

## 1-4 Excavation

Personnel and working hours of excavation are as follows.
(1) Engineers

Adit-N : Hideo Morishita
Anibal Campos
Ernesto Sosa
Jorge Penasel
Adit-S: Ken Nakamura
Luis Manrique
Alejandro Cartolin
Emilio Guanhuayo
(2) Personnel

Excavation personnel for each adit is one Japanese engineer, three Peruvian engineers and 25 labourers, totaling 29 men. Excavation was carried out by one engineer and seven labourers per shift on three shifts per day.

## (3) Working Hours

The first shift : $\quad 7: 00-15: 00$
The second shift: 15:00-23:00
The third shift: $\quad$ 23:00-7:00

## 1-5 Adit-N Excavation

The figures shown are the distance from the gate. (excavated length in 1982 was 310.4 m )

1) Main Tunnel
$310.4 \mathrm{~m} \sim 476.6 \mathrm{~m}$ :
Excavation was carried out following the last year's excavation. The rocks are quartzite. Remarkable joints and fractures of the NNW-SSE system are well developed and the excavation was difficult. At the 310.0 m point, a drilling chamber was prepared. Three fans were set and utilized for the deflation of smoke and gas after blasting, as well as for the air ventilation.
$476.6 \mathrm{~m} \sim 496.6 \mathrm{~m}:$
The rocks are still quartzite, but as there are many fractures of ENE-WSW system, total 5 timbers were required; 3 timbers in the section between 184.0 m and 186.2 m and 2 timbers in the section between 174.6 m and 176.0 m .
$496.6 \mathrm{~m} \sim 510.8 \mathrm{~m}$ :
The rocks are quartzite, but fractures of ENE-WSW system are well developed and the excavation was difficult.
2) Crosscut

Opening $\sim 33.0 \mathrm{~m}$ :
The rocks are those of the Chimu Formation composed mainly of quartzite. Remarkable joints are developed at around the 22.0 m point, and 5 timbers were required in the sections between 20.8 m and 23.2 m and between 31.7 m and 33.0 m .
$33.0 \mathrm{~m} \sim 71.0 \mathrm{~m}$;
The rocks are those of the transitional zone of the Chimu Formation composed of alternation of sandstone, shale and dolostone, which are brittle in parts. Total 13 timbers were required in the section between 33.0 m and 38.9 m , between 40.4 m and 51.3 m and between 63.7 m and 65.5 m .
$71.0 \mathrm{~m} \sim 80.0 \mathrm{~m}:$
The rocks are those of the Santa Formation, which are easily broken, and 2 timbers were required in the section between 77.8 m and 79.3 m .
$80.0 \mathrm{~m} \sim 115.0 \mathrm{~m}:$

The rocks are different and remarkable mineralization was observed, though the mineralization was composed mainly of pyrite in this area. In this mineralization zone, 5 timbers were required in the section between 113.2 m and 117.7 m .
$115.0 \mathrm{~m} \sim 137.2 \mathrm{~m}$ :
After passing through the mineralization zone, the rocks are composed of alternation of dolostone, limestone and shale. No timbering was necessary in this sectign.
$137.2 \mathrm{~m} \sim 149.2 \mathrm{~m}:$
Another mineralization zone is recognized, which is orebody containing sphalerite and pyrite.
$149.2 \mathrm{~m} \sim 150.8 \mathrm{~m}:$
The rocks are shale (supposed to belong to the Carhuaz Formation), in which numerous joints are developed densely.

## 1-6 Adit-S Excavation

$270.1 \mathrm{~m} \sim 518.1 \mathrm{~m}:$
Lithologically, hard quartzite of the Chimu Formation appeared continuously, as was the case in the last year. Average drilling rate was 15 cm per minute and 48 to 52 drill holes were required for one blasting. Therefore, excavation was very slow and consumption of drilling bit became very heavy. In the section between 317.7 m and 318.4 m , fracture zone with clay was recognized and 2 timbers were required.

Three fans were set and utilized for the deflation of smoke and gas after blasting as well as for the air ventilation.
$518.1 \mathrm{~m} \sim 600.2 \mathrm{~m}:$
In the far side of the 518.1 m point, remarkable faults are recognized and the rocks are represented by alternation of shale, marl and sandstone. As there are extremely weak portions, total 33 timbers were required: 3 timbers in the section between 520.6 m and $523.9 \mathrm{~m}, 13$ timbers in the section between 526.9 m and $545.4 \mathrm{~m}, 5$ timbers in the section between 551.1 m and 557.1 m , and 12 timbers in the section between 560.5 m and 576.7 m .

## CHAPTER 2 GEOLOGY AND MINERALIZATION IN TUNNELS

## 2-1 Adit-N (main tunnel)

The excavated length of the Adit-N (main tunnel) in the first year was 310 meters and that in the present year was 200 meters. The cummulative total length is 510 meters. The direction of this Adit-N is $160^{\circ}$ (PL. 1-3.4).

By the observation of the geology in the tunnel, quartzite of the Chimu Formation is recognized over whole of the length from the 310 m point, the starting point to the 510 m point, the ending point in the present year. The quartzite is leucocratic or light grey in color, and is fine to medium grained, massive, compact and hard. The strike is $\mathrm{N} 15^{\circ} \sim 20^{\circ} \mathrm{W}$, and the dip is as steep as $80^{\circ} \sim 85^{\circ}$ to the east. The quartzite contains, in places, shale layers as thick as $5 \sim 10 \mathrm{~cm}$ with the spacing of several ten centimeters, and joints of the NNW-SSE system are well developed in this direction, parallel to the bedding planes. Also, in the direction almost rectangular to the bedding planes, joints of WNW-ESE system are densely developed, and in places they seem to be fracture zone (around the 490 m point). At around the 350 m point, a fault fracture zone of NW-SE system has recognized, dipping $25^{\circ} \sim 35^{\circ}$ to the southwest.

## 2-2 Adit-N, Crosscut

The opening of the crosscut of the Adit- N is at the 310 m point from the gate of the main tunnel. The direction of the crosscut is $250^{\circ}$ and its length is 150 m (PL. I-3 - 5).

As to the geology along the crosscut of the Adit-N, the Chimu Formation is recognized to the 31 m point from the opening, composed mainly of quartzite with inserted layers of shale, dolostone and sandstone. The strike of the Chimu Formation is $\mathrm{N} 15^{\circ} \sim 25^{\circ} \mathrm{W}$. and the dip is $75^{\circ}$ $\sim 90^{\circ} \mathrm{E}$. In the comparatively soft layers of shale and dolostone in contact with the hard guartzite, fractured zone or faults are developed in many cases. At the 15 m point and at the 23 m point, faults of NW-SE system with the dip of $35^{\circ} \sim 50^{\circ} \mathrm{SW}$ are developed.

Within 39 meters of the width from the 31 m point to the 70 m point, alternation of dolostone, shale, sandstone and quartzite is recognized, which is correspondent to the transitional zone of the Chimu Formation. Faults of NW-SE system are developed with the dip of $80^{\circ} \mathrm{SW}$ at the 48 m point, and with the dip of $30^{\circ} \mathrm{SW}$ at the 52 m point. These faults of $\mathrm{NW}-\mathrm{SE}$ system are accompanying fault clay as wide as $10 \sim 20 \mathrm{~cm}$ and fracture zone as wide as several ten centimeters, and it is estimated that these faults have dislocated the beds in fair amount. Viewing from the fault clay and from the structure of the fracture zone, they are thought to be reverse fault. In the dolostone close to the Santa Formation, dissemination of sphalerite is recognized, and the,

|  | Length (m) | Number of Samples | $\begin{aligned} & \mathrm{Ag} \\ & (\mathrm{~g} / \mathrm{t}) \end{aligned}$ | Cu <br> (\%) | Pb <br> (\%) | $\begin{aligned} & \mathrm{Zn} \\ & (\%) \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Right wall (north side) | 12 | 12 | 11 | 0.11 | 0.10 | 17.11 |
| Left wall (south side) | 12 | 12 | 5 | 0.08 | 0.04 | 17.16 |
| Average | 12 | 24 | 8 | 0.10 | 0.07 | 17.13 |

This orebody is, as seen from the assay results, composed of simple ores mostly of sphalerite and pyrite. In the far part of this orebody in the crosscut, remarkably fractured shale is recognized. It is possible that they are belonging to the Carhuaz Formation.

## 2-3 Adit-S (main tunnel)

The Adit-S (main tunnel) was excavated in the first year in the length of 270 m , and the excavation length in this year is 330 m . The cummulative total is 600 meters. The direction of the tunnel is $330^{\circ}$ (PL. II-4-2 3 3 4) .

Geologically, the Adit-S is situated in the Chimu Formation as a whole from the 270 m point, the start in this year, to the 600 m point, the ending point.

To the 500 m point, is recognized quartzite, which is heavily silicified, leucocratic, massive, compact and hard. Pyrite is disseminated in this quartzite extensively. Where thin layers of shale and sandstone (usually the thickness is less than 5 cm ) are inserted in the quartzite, bedding plane joints are well developed in parallel with these thin layers of shale and sandstone. The quartzite has the strike of $\mathrm{N} 20^{\circ} \mathrm{W}$ and the dip of $65^{\circ} \sim 70^{\circ} \mathrm{E}$, showing overturned structure. Joints of ENE-WSW system are well developed almost rectangular to the bedding planes. At the points of 319 m and 404 m , faults of the ENE-WSW system (trend $\mathrm{N} 70^{\circ} \mathrm{E}$, dip $80^{\circ} \sim 90^{\circ} \mathrm{N}$, containing clay zones of the approximate width of 50 cm ) are recognized. At the 500 m point, a fault fracture zone of the width of 1.2 meters is recognized in the direction of $\mathrm{N} 55^{\circ} \mathrm{E}$, dipping $60^{\circ} \sim 80^{\circ}$ to the south. Bounded by this fault, sandstone bed as thick as 0.8 meters is found in the far side. Fault zone is recognized in 17 meters from the 520 m point to the 537 m point. This fault zone is composed of the faults of NNE-SSW system and the faults of ENE- WSW system. Beyond this fault zone, alternation of marl, sandstone, shale and quartzite is observed. The marl is light brown, massive and soft. The sandstone is leucocratic and has fissilities. The shale is dark grey and has schistosity. The tunnel was totally timbered from the 520 m point, where the fault is located, to the 577 m point, where the alternation zone is distributed.
average grade of 5 samples collected in 9 meters along the wall is $\mathrm{Cu} 0.37 \%, \mathrm{~Pb} 0.11 \%, \mathrm{Zn} 2.29 \%$ and $\mathrm{Ag} \operatorname{tr}$. The minerals composing this dolostone are mainly Fe -rich ankerite and quartz by the result of the X-ray diffraction (CN-5-20, A. III-5).

The Santa Formation is recognized in far side of the 70 m point. To the 79 m point, alternation of marl and shale is found, heavily altered and mineralized with the dissemination of sphalerite and pyrite. Banded structure is observed in green and white bands in this alternation. It has been clarified by the X-ray diffraction that the green bands are composed of great amount of chlorite ( $\mathrm{CN}-6-30, \mathrm{~A}$. III-5).

Within 36 meters of the width from the 79 m point to the 115 m point, massive pyrite orebody is recognized. The matrix of the pyrite orebody is clayey in some cases and is siliceous in other cases. In case of clay matrix, the ore is extremely soft and easily powdered. In this orebody, there are many druses over 1 meter in diameter. The average grade of 9 samples collected in this orebody is $\mathrm{Cu} 1.48 \%, \mathrm{~Pb} 0.08 \%, \mathrm{Zn} 0.27 \%$ and $\mathrm{Ag} \operatorname{tr}$. In the central part of the pyrite orebody, only slight mineralization is observed as to any of copper, lead and zinc. It has been clarified that zinc is concentrated along the peripheral zone of the orebody while copper centration is in the inner zone of the periphery. As a whole, the general trend of this orebody is roughly $\mathrm{N} 20^{\circ} \mathrm{W}$ with the dip of $85^{\circ} \mathrm{E}$, but at around the 90 m point, gently-inclined structure with the dip of $20^{\circ} \mathrm{W}$ is developed, which is thought to be some partial peculiar structure blocked by faults.

From the 115 m point to the 137 m point, alternation of limestone, shale and dolostone is recognized, not mineralized. The limestone around the orebody is dolomitized. The fact that the orebody is in contact with unmineralized rocks with quite sharp boundary is thought to suggest that the mineralization would have been heavily controled by the bedding plane faults and the fracture zones developed in parallel with the bedding planes.

Within 12 meters of the width between the 137 m point and the 149 m point, there is an orebody of zinc mineralization. The matrix of this orebody is pyrite, and sphalerite is recognized in patches, in irregular veinlets and in dissemination in pyrite mass. The zinc grade of the ore is roughly $\mathrm{Zn} 15 \%$ in most cases, but there are some portions where the grade is as high as more than $\mathrm{Zn} 20 \%$. The assay results of the samples collected by continuous channel sampling with 1 meter interval along both walls are shown below.

# APPENDICES <br> PART I <br> DATA OF DRILLING 

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A. I-I List of the Used Equipment for Drilling

| Item | Model | Suantity | Capacity, Type, and Specification |
| :---: | :---: | :---: | :---: |
| Drilling Machine | Tcs-3C | ! | Cepacity NQ $5100,80650 \mathrm{~m}$ <br> Inner Diameter of Spindle 93 mm <br> Weight (except engine) $2,300 \mathrm{~kg}$ |
| Pump | NAS-3C | 1 | Piston d75mm Capacity 130, 72 39, $22 \mathrm{R} / \mathrm{min}$ Pressure 26 2 $40 \mathrm{~kg} / \mathrm{cm}^{2}$ |
| " | NAS-38 | 1 | Piston d75m Capacity 130, 72, 39, <br> $22 \mathrm{R} / \mathrm{min}$ Pressure $26 \sim 40 \mathrm{~kg} / \mathrm{cm}^{2}$ |
| " | MS-303 | 1 | Pigton 125 man Capacity $25 \sim 41 \mathrm{z} / \mathrm{min}$ Pressure $35 \mathrm{~kg} / \mathrm{cm}^{2}$ |
| Engine for putap | 2T-90L. | 1 | Diesel Engine 1,800 rpm/20 PS |
| " | NS-65C | 1 | Diesel Engine 1,800 rpm/5.5 ps |
| Electric Motor for Drilling Machine | NV18094 | 1 | Electric Motor 1,750 rpm/30 HP |
| Electric Motor for Drifling pump | Nvi 32N4 | 1 | Electric Motor $1,745 \mathrm{spm} / 12 \mathrm{HP}$ |
| Electric Motor for Mud Mixer | nvioolas | 1 | Electric Motor $1.730 \mathrm{rpm} / 3.6 \mathrm{HP}$ |
| Generator | SAR776 | 1 | $115 \mathrm{kH}, 1,800 \mathrm{rpm} / 220 \mathrm{~V}, 60 \mathrm{~Hz}$ |
| Generator | TS-3.5s | 2 | $8.5 \mathrm{kH}, 1,800 \mathrm{rpm} / 220 \mathrm{y}, 60 \mathrm{~Hz}$ |
| Generator | YSG-3.5 | 2 | $3.5 \mathrm{kVA}, 220 \mathrm{~V}, 60 \mathrm{~Hz}$ |
| Engine for Generator | NS-65C | 2 | Diesel Engine 1,800 rpm/5.3 PS |
| Mud Mixer | mCE-200A | 1 | Volume $200 \mathrm{l}, 800 \mathrm{l}, 000 \mathrm{rpm} / \mathrm{min}$ |
| Submersible Pump | KTV-22L | 1 | $2.2 \mathrm{~kW}, 3 \mathrm{~F}, 220 \mathrm{~V}, 60 \mathrm{~Hz}, 0.6 \mathrm{~mm} / \mathrm{min}$ |
| Tranaformer | 50KVA | 4 | $50 \mathrm{kVA}, 3 \mathrm{P}, 3,300 \mathrm{v} / 210 \mathrm{~V}$ |
| Rod Holder | RH-85 | 1 | Hand Type |
| Drill Rods | HQ-wL | 10 | $3.00 \mathrm{~m} / \mathrm{PC}$ |


| Item | Mode 1 | Quantity | Capaciey. Type, and Specification |
| :---: | :---: | :---: | :---: |
| Drisi Rods | WQ-紅 | 2 | $1.50 \mathrm{~m} / \mathrm{FC}$ |
| " | $\mathrm{NQ}-\mathrm{KL}$ | 100 | $3.00 \mathrm{~m} / \mathrm{PC}$ |
| " | " | 2 | $1.50 \mathrm{~m} / \mathrm{PC}$ |
| " | BQ-HL | 100 | $3.00 \mathrm{~m} / \mathrm{PC}$ |
| " | " | 2 | $1.50 \mathrm{~m} / \mathrm{PC}$ |
| Casing Pipes | 112 m | 5 | 3.00 mPC |
| " | " | 4 | $1.00 \mathrm{~m} / \mathrm{PC}$ |
| " | " | 2 | $0.50 \mathrm{~m} / \mathrm{PC}$ |
| " | H\% | 10 | $3.00 \mathrm{~m} / \mathrm{PC}$ |
| " | " | 4 | $1.00 \mathrm{~m} / \mathrm{PC}$ |
| " | " | 2 | $0.50 \mathrm{~g} / \mathrm{PC}$ |
| " | sw | 70 | $3.00 \mathrm{~m} / \mathrm{PC}$ |
| " | " | 5 | $1.00 \mathrm{~m} / \mathrm{PC}$ |
| " | " | 2 | $0.50 \mathrm{~m} / \mathrm{PC}$ |
| " | ${ }^{\text {B4 }}$ | 90 | $3.00 \mathrm{~m} / \mathrm{FC}$ |
| " | " | 6 | $1.00 \mathrm{~m} / \mathrm{PC}$ |
| " | " | 4 | 0.50 m/PC |

A. I -2 Articles of Consumption and Drilling Parts

| Item | Specification | Unit | Quantity |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 18-6 | IC-7 | IC-8 | IC-9 |
| Light oil |  | $\stackrel{2}{2}$ | 16,100 | 17,130 | 9,680 | 7,400 |
| Gasoline |  | $\stackrel{2}{2}$ | 214 | 295 | 140 | 130 |
| Mobil oil |  | 2 | 164 | 305 | 105 | 140 |
| Hydraulic oil |  | 2 | 40 | 10 | - | 10 |
| Grease |  | kg | 10 | 20 | 5 | 12 |
| Bentonite | 50×8/bag | kg | 188 | 326 | 69 | 107 |
| Libonite |  | kg | 142 | 255 | 60 | 136 |
| Tel-cellose |  | kg | 39 | 80 | 11 | 31 |
| Tel-stop |  | kg | 6 | 264 | - | - |
| ${ }_{\text {Speeder }}$-P |  | $\ell$ | 65 | 45 | 5 | - |
| Cement | 40kg/bag | Bag | 12 | 82 | 49 | 18 |
| Metal crown | 116 mm | Pc | - | 1 | - | 2 |
| Single core tube | $1140 \mathrm{~m} \times 0.50$ | Set | - | - | - | 1 |
| Hite ${ }_{\text {, }}$ line core ${ }^{\text {. }}$ barrel | HQ $\times 1.50 \mathrm{~m}$ | " | 1 | - | - | - |
| " " " | NQ $\times 1.50 \mathrm{~mm}$ | " |  | 1 | - | 1 |
| Inner tube assembly | HQ $\times 1.50 \mathrm{~m}$ | " | - | - | 1 | 1 |
| ". "' | $\mathrm{ma} \times 1.50 \mathrm{~m}$ | " | - | - | 1 | - |
| " | $8 \mathrm{BQ} \times 1.50 \mathrm{~m}$ | $\cdots$ |  | 1 | - | - |
| Outer ${ }^{\prime \prime}$ | HQ $\times 1.50 m$ <br> $\mathrm{NQ} \times 1.50 \mathrm{~m}$ | Pc |  | - | - | - |
| " | BQ $\times 1.50 \mathrm{~m}$ | " | - | - | - | $\underline{-}$ |
| Inner tube | H0 $\times 1.50 \mathrm{~m}$ | " | - | - | - | - |
| " | M0 $\times 1.50 \mathrm{ma}$ | " | - | - | 1 | - |
| Casing metal shoe | ${ }_{114 \mathrm{~mm}}$ | " | - | - | - | $\underline{-}$ |
| " | HH | " | 1 | - | - | - |
| " | ${ }_{\text {NH }}^{\text {N }}$ | $\stackrel{.}{\square}$ | 4 | $\bar{\square}$ | - | - |
| Guide pipe | HQ | " | - | - | - | 1 |
| " | NQ | " | - | 1 | - | 1 |
|  | B9 | $\cdots$ | - | 1 | - | 1 |
| Guide coupling | NQ | " | - | 1 | - | 1 |
| " | BQ | " | - | 1 | - | 1 |
| Core ${ }_{\text {L }}$ lifter case | HQ | " | 3 | 1 | $\overline{5}$ | $\frac{1}{3}$ |
| " | ${ }_{\text {BQ }}^{\text {NQ }}$ | " | 3 2 | 2 | 3 | 4 |
| Core ${ }_{\text {zt }}{ }^{\text {1ffer }}$ | 1 NQ | " | 2 | - | - | 1 |
| " | NQ BQ | $\stackrel{\square}{*}$ | 4 | 8 | 4 | 6 |
| Hater swivel packing |  | " | 2 | 4 | 4 | 2 |
| Hater suivel spindle Suction hose | $50 \mathrm{man} \times 4.5 \mathrm{~m}$ | " | - | $\overline{1}$ | $!$ | - |
| Fiston rod |  | " | 2 | 2 | - | 2 |


| Item | Specification | Unit | Quantity |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | IC-6 | IC-7 | IC-8 | IC-9 |
| Valve steel ball | 38.1 ¢ | $\stackrel{\mathrm{Pc}}{\sim}$ | 8 | - | 8 | 8 |
| Pump packing |  | " | 8 | - | - | 8 |
| V-belt | TGM-3C | Set | 1 | - | - | 1 |
| $\cdots$ | NAS-3B | " | - | 1 | - | 1 |
| . | NAS-3Cx2T-90L YSC-3. $5 \times \mathrm{NS}-65 \mathrm{C}$ | $\because$ | 1 | - | - | - |
| core bax | HQ | Pc | - | 2 | - | - |
| " | NQ | "' | 29 | 28 | 29 | 41 |
| " |  | " | 7 | 15 | 14 | 13 |
| wire | 106 | ${ }_{\text {kg }}$ | 15 | 10 | 15 | 12 |
| Nail | 124 | "' | 10 10 | 8 | 9 | 10 6 |
| Wire rope | $6 \mathrm{~mm} \times 550 \mathrm{~m}$ | Roll | - | 8 | 12 | 1 |
|  |  |  | - | 1 | - | - |
| Manila rope Vinyl rope |  | " | 1 | - | $\underline{1}$ | 0.5 |
| Rag |  | kg | 10 | 5 | 10 | -8 |

## A. I-3 Preparation and Removal Records

| Item Hole No. |  |  | IC-6 |  | IC-7 |  | IC-8 |  | IC-9 |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Preparation and removal |  | In | 21th | Aug. '8 | 25th | Oct. '8 | 17 th | Dec. ${ }^{18}$ | 15th | an. '8 |  |  |  |  |
|  |  | 19th | Sep. '8 | 27 th | ct. '8 | 19th | ec. '83 | 17 th | an. '8 |  |  |  |  |
|  |  | Out | 24th | Oct. '8 | 16th | ct. '8 | 14th | an. '8 | Ist | eb. '8 |  |  |  |  |
|  |  | 24th | ct. '8 | 16th | ct. '8 | 14 th | an. 18 | 4th | eb. '8 |  |  |  |  |
| $\begin{aligned} & \text { G } \\ & \text { H } \\ & \text { H } \\ & \text { OU } \\ & 0 \\ & \text { O } \\ & 0 \\ & \text { 日 } \end{aligned}$ |  |  | Days | $\begin{gathered} \text { Man } \\ \text { shifts } \end{gathered}$ | Days | $\begin{gathered} \text { Man- } \\ \text { shifts } \end{gathered}$ | Days | $\begin{gathered} \text { Man- } \\ \text { shifts } \end{gathered}$ | Days | $\begin{aligned} & \text { Man- } \\ & \text { shifts } \end{aligned}$ | Days | $\begin{gathered} \text { Man- } \\ \text { shifes } \end{gathered}$ | Days | $\begin{gathered} \text { Man- } \\ \text { shifts } \end{gathered}$ |
|  | Access road |  | - | - | - | - | - | - | - | - |  |  |  |  |
|  | Haulage |  | 6 | 132 | 0.5 | 11 | 1 | 22 | 0.5 | 11 |  |  |  |  |
|  | Installation |  | 18 | 252 | 2 | 44 | 1 | 22 | 2 | 44 |  |  |  |  |
|  | Water pipe |  | 3 | 66 | - | - | 0.5 | 11 | - | - |  |  |  |  |
|  | Test run, etc. |  | 3 | 66 | 0.5 | 11 | 0.5 | 11 | 0.5 | 11 |  |  |  |  |
|  | Total |  | 30 | 516 | 3 | 66 | 3 | 66 | 3 | 66 |  |  |  |  |
|  | Dismantling |  | 0.5 | 11 | 0.5 | 11 | 0.5 | 11 | 1 | 22 |  |  |  |  |
|  | Pipe removal |  | 0.5 | 11 | 0.5 | 11 | 0.5 | 11 | 0.5 | 11 |  |  |  |  |
|  | Haulage |  | - | - | - | - | - | - | 2 | 44 |  |  |  |  |
|  | Road reinstatement |  | - | - | - | - | - | - | - | - |  |  |  |  |
|  | Others |  | - | - | - | - | - | - | 0.5 | 11 |  |  |  |  |
|  | Total |  | 1 | 22 | 1 | 22 | 1 | 22 | 4 | 88 |  |  |  |  |
| Grand Total |  |  | 31 | 538 | 4 | 88 | 4 | 88 | 7 | 154 |  |  |  |  |

A．I－4 Operation Results of Drill Hole，IC－6

|  |  | Period |  |  |  | $\begin{array}{\|c\|} \hline \begin{array}{c} \text { Number } \\ \text { of } \\ \text { Days } \end{array} \\ \hline \end{array}$ | Actual Working Days | Day Off | Total Number of Workers |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Preparation 21 |  |  |  |  | 30 | 28 | 2 | 616 |
|  | Drilling 20 | 20th Sep．＇83223th 0ct．＇83 |  |  |  | 34 | 33 | 1 | 682 |
|  | Removing 2 | 24th Oct．＇83～24th Oct．＇83 |  |  |  | 1 | 1 | － | 22 |
|  | Total 21 | 21th Aug．＇83～24th 0ct．＇83 |  |  |  | 65 | 62 | 3 | 1，320 |
| 喜 | Planned Length | $200.00$ |  | ver－ rden |  | Core Re | covery | each 1 | m section |
| $\begin{aligned} & \stackrel{\rightharpoonup}{\mathrm{N}} \\ & \text { on } \\ & . \underset{A}{\text { an }} \end{aligned}$ | Increase or Decrease in Length | m |  | ength | $\begin{array}{r\|} \mathrm{m} \\ 165.10 \end{array}$ | $\begin{gathered} \text { Dept } \\ \text { of } \\ \text { Hole } \end{gathered}$ |  | Section | Total |
| $\ddot{H}$ | Length <br> Drilled | $2{ }^{m}$ | Core Recovery |  |  | $0 \sim 100$ | m | 93.7 \％ | 93．7\％ |
|  |  |  |  |  | 82．4\％ | 100～200 | ．30m | 69.8 \％ | 82．4\％ |
|  | Drilling | $195^{\circ} 00^{\prime}$ |  | 21．4\％ | 19．6\％ |  | m | \％ | \％ |
|  | Hoisting \＆ Lowering Rod | $59^{\circ} 00^{\prime}$ |  | 6．5\％ | 5．9\％ |  | m | \％ | \％ |
|  | Hoisting \＆ Lowering I．T． | 78900 |  | 8．6\％ | $7.9 \%$ |  | m | \％ | \％ |
|  | Miscellaneous | s $566^{\circ} 00^{\prime}$ |  | 62．2\％ | 57．1\％ | Efficiency of Drilling |  |  |  |
|  | Repairing | $12^{\circ} 00^{\prime}$ |  | 1.37 | 1．2\％ | 200．30m／Working Period |  |  | 3．08m／day |
|  | Others | － |  | －\％ | －\％ | 200．30m／Working Days |  |  | 3．23m／day |
|  | Total | $910^{\circ} 00^{\prime}$ |  | $100 \%$ | 91．7\％ | $200.30 \mathrm{~m} /$ Drilling Period |  |  | 5．89m／day |
|  | \％｜Preparation | $\mathrm{n} 40^{\circ} 00^{\prime}$ |  | － | 4．1\％ | 200．30m／Net Drilling Days |  |  | 6．07m／day |
|  | 唇 Moving | $42^{\circ} 00^{\prime}$ |  | － | 4．2\％ | Totā1 workers $/ 200.30 \mathrm{~m}$ |  |  |  |
|  | G．Total | $992^{\circ} 00^{\prime}$ |  | － | $100 \%$ |  |  |  | 6．59 Man／m |
|  | Pipe Size \＆ Meterage | $\begin{array}{\|l\|} \hline \begin{array}{l} \text { Inserted } \\ \text { Length } \\ \hline \text { Drilling } \\ \text { Length } \end{array} \\ \hline \end{array}$ |  | Recovery of Casing Pipe |  | Total <br> Drilling Workers／200．30m |  |  | 3．40 Man／m |
|  | HW 1.50 m | 0.7 \％ | $100 \%$ |  |  | Hoisting\＆Lowering <br> Rod 47 Times |  | Hoisting\＆Lowering <br> I．T． 239 Times |  |
|  | NW 133.30 m | 66.6 \％ |  |  | \％ |  |  |  |  |
| $\stackrel{80}{¢}$ | BW 157.60 m | 78．7 \％ |  |  | \％ | Remarks |  |  |  |
| 匝 |  |  |  |  |  | $\begin{aligned} & \text { G: Grand } \\ & \text { I.T.: Inner Tube } \end{aligned}$ |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |

## A. I -5 Operation Results of Drill Hole, IC-7


A. I-6 Operation Results of Drill Hole, IC-8

A. I-7 Operation Results of Drill Hole, $1 \mathrm{C}-9$

A. I-8 Summarized Operational Data of Each Drill Hole

| $\begin{aligned} & \text { Drill hole } \\ & \text { No. } \end{aligned}$ | Type of machine | Drilling period | $\begin{aligned} & \text { Drilling } \\ & \text { length } \end{aligned}$ | Core |  | No. of drilling shift |  |  | Drilling speed |  | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Length | Recovery | Drilling | $\left[\begin{array}{c} \text { Casing } \\ \text { etc. } \end{array}\right.$ | Total | m/shift | $\begin{aligned} & { }^{* \pi} \\ & \mathrm{~m} / \text { shift } \end{aligned}$ |  |
| IC - 6 | TGM-3C | 20th Sep. '83 $\sim$ 23th Oct. | 200.30 m | $165.10^{\mathrm{m}}$ | $82.4^{\%}$ | 67 | 56 | 123 | 2.99 | 1.63 |  |
| IC-7 | TGM-3C | $\begin{aligned} & \text { 28th Oct. }{ }^{\prime} 83 \\ & \sim 15 \text { th Dec. } \end{aligned}$ | 242.80 | 201.40 | 82.9 | 74 | 74 | 148 | 3.28 | 1.64 |  |
| IC-8 | TGM-3C | $\begin{aligned} & \text { 20th Dec. }{ }_{\sim}^{83} \text { 13th Jan. '84 } \end{aligned}$ | 202.80 | 190.00 | 93.7 | 50 | 14 | 64 | 4.06 | 3.17 |  |
| IC - 9 | TGM-3C | $\left\lvert\, \begin{gathered} 18 \mathrm{th} \\ \sim 31 \text { Jan. }{ }^{\prime} 84 \\ \hline \end{gathered}\right.$ | 270.10 | 251.35 | 93.1 | 42 | 7 | 49 | 6.43 | 5.51 |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
| Total |  |  | 916.00 | 807.85 | 88.2 | 233 | 151 | 384 | 3.93 | 2.39 |  |

* Drilled per one shift covering net drilling operations.
** Drilled per one shift covering total works conducted.
A. I -9 Working Time of Each Drill Hole

A. I-IO Drilling Meterage of Diamond Bits
$0 I-V$


| Item | size |  | Biz No. | Driling meterage by drill hol. Unite meter |  |  |  | Total |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Type |  | 18-6 | IC-7 | 1C-8 | IC-9 |  |
| Bit | : x | Na-m | 1034 | $\square$ |  | $\begin{array}{r} \mathrm{m} \\ 14.50 \\ 2.40 \end{array}$ |  | $14.50{ }^{11}$ |
|  |  |  | 1035 |  |  |  |  | 2.40 |
|  |  |  | 1036 |  |  |  | 12.60 | 12.60 |
|  |  |  | 1037 |  |  |  | 18.10 | 18.10 |
|  |  |  | 1038 |  |  |  | 11.80 | 11.80 |
|  |  |  | 1039 |  |  |  | 19.20 | 19.20 |
|  |  |  | 1040 |  |  |  | 17.60 | 17.60 |
|  |  |  | 1041 |  |  |  | 16.70 | 16.70 |
|  |  |  | 1042 |  |  |  | 17.20 | 17.20 |
|  |  |  | 1043 |  |  |  | 20.50 | 20.50 |
|  |  |  | 1044 |  |  |  | 18.50 | 18.50 |
|  |  |  | 1045 |  |  |  | 17.10 | 17.10 |
|  |  |  | 1046 |  |  |  | 10.10 | 10.10 |
|  |  |  | Total | 157.60 | 133.90 | 119.00 | 179.40 | 589.90 |
|  |  | BQ-wL | P-1029 | 21.50 |  |  |  | 21.50 |
|  |  |  | P-1030 | 21.20 |  |  |  | 21.20 |
|  |  |  | P-1031 |  | 11.50 |  |  | 11.50 |
|  |  |  | P-1032 |  | 9.10 |  |  | 9.10 |
|  |  |  | P-1033 |  | 12.20 |  |  | 12.20 |
|  |  |  | P-1034 |  | 15.10 |  |  | 15.10 |
|  |  |  | P-1035 |  | 16.20 |  |  | 16.20 |
|  |  |  | P-1036 |  | 8.90 |  |  | 8.90 |
|  |  |  | P-1037 |  | 10.20 |  |  | 10.20 |
|  | bx |  | A-47486 |  | 15.60 |  |  | 15.60 |
|  |  |  | 411482 |  | 5.70 |  |  | 5.70 |
|  |  |  | 471485 |  |  | 20.50 |  | 20.50 |
|  |  |  | 471486 |  |  | 21.10 |  | 21.10 |
|  |  |  | 0-1407 |  |  | 19.60 |  | 19.60 |
|  |  |  | D-7053 |  |  | 22.10 |  | 22.10 |
|  |  |  | E-7078 |  |  |  | 22.70 | 22.70 |
|  |  |  | E-7079 |  |  |  | 21.80 | 21.80 |
|  |  |  | E-7080 |  |  |  | 18.90 | 18.90 |
|  |  |  | E-7081 |  |  |  | 26.50 | 26.50 |
|  |  |  | Total | 42.70 | 104.50 | 83.30 | 89.90 | 320.40 |

A. I-1: Specifications of Diamond Bits

|  | Size | Type | Carats per bit | Matrix | $\begin{aligned} & \text { Stones } \\ & \text { per carat } \end{aligned}$ | Water way | Number | Remark | Size | Type | Carats per bit | Matrix | $\begin{gathered} \text { Stones } \\ \text { per carat } \end{gathered}$ | Water way | Number | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 42 | x | 1/30 | 6 | E-1293 | Reset |  | NQ-WL | 30 | Y | 1/30 | 4 | 1034 | Reset |
|  | 116m | 116 mm | 42 | x | 1/30 | 6 | E-1294 | " |  |  | 30 | Y | 1/30 | 4 | 1035 | " |
|  |  |  | 42 | x | 1/30 | 6 | E-1295 | " |  |  | 30 | Y | 1/30 | 4 | 1036 | " |
|  |  | HQ-kL | 40 | $z$ | 1/30 | 6 | P-1022 | Reset |  |  | 30 | Y | 1/30 | 4 | 1037 | " |
|  |  |  | 40 | 2 | 1/30 | 6 | P-1023 | " |  |  | 30 | Y | 1/30 | 4 | 1038 | " |
|  | Hx |  | 40 | x | 1/30 | 6 | P-1024 | " | nx |  | 30 | Y | 1/30 | 4 | 1039 | " |
|  |  |  | 40 | x | 1/30 | 6 | P-1025 | " |  |  | 30 | $z$ | 1/30 | 4 | 1040 | " |
|  |  |  | 40 | $x$ | 1/30 | 6 | P-1026 | . |  |  | 30 | 2 | 1/30 | 4 | 1041 | " |
|  | NX | No-kL | 30 | x | 1/30 | 4 | 4513 | Reset |  |  | 30 | $z$ | 1/30 | 4 | 1042 | " |
|  |  |  | 30 | x | 1/30 | 4 | 4514 | " |  |  | 30 | 2 | 1/30 | 4 | 1043 | " |
|  |  |  | 30 | $x$ | 1/30 | 4 | 4515 | " |  |  | 30 | 2 | 1/30 | 4 | 1044 | " |
|  |  |  | 30 | x | 1/30 | 4 | 4516 | " |  |  | 30 | $z$ | 1/30 | 4 | 1045 | " |
| $\begin{aligned} & i \\ & 1 \\ & i \end{aligned}$ |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11007 | " |  |  | 30 | $z$ | 1/30 | 4 | 1046 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11008 | " |  | Bq-kL | 20 | $z$ | 1/30 | 4 | P-1029 | Reset |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11009 | " |  |  | 20 | $z$ | 1/30 | 4 | P-1030 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11010 | " |  |  | 20 | $z$ | 1/30 | 4 | P-1031 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11011 | " |  |  | 20 | $z$ | 1/30 | 4 | P-1032 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11012 | " |  |  | 20 | $z$ | 1/30 | 4 | P-1033 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11013 | " |  |  | 20 | $z$ | 1/30 | 4 | P-1034 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11014 | " |  |  | 20 | $z$ | 1/30 | 4 | P-1035 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11095 | " |  |  | 20 | 2 | 1/30 | 4 | P-1036 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11036 | * |  |  | 20 | $\mathrm{T}_{1}$ | 1/30 | 4 | P-1037 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11017 | " | ${ }^{\text {Bx }}$ |  | 20 | $\mathrm{T}_{1}$ | 1/30 | 4 | A-47486 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 |  | 12018 | " |  |  | 20 | $\mathrm{T}_{1}$ | 1/30 | 4 | 471482 | $"$ |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 11019 | " |  |  | 20 | $\mathrm{T}_{1}$ | 1/30 | 4 | 471485 | " |
|  |  |  | 30 | $\mathrm{T}_{1}$ | 1/30 | 4 | 12020 | " |  |  | 20 | $\mathrm{T}_{1}$ | $1 / 30$ | 4 | 471486 | " |
|  |  |  | 30 | x | 1/30 | 4 | 15312 | " |  |  | 20 | $\mathrm{T}_{1}$ | 1/30 | 4 | D-1407 | " |
|  |  |  | 30 | x | 1/30 | 4 | 15313 | $"$ |  |  | 20 | $\mathrm{T}_{1}$ | $1 / 30$ | 4 | D-7063 | " |
|  |  |  | 30 | $x$ | 1/30 | 4 | 1030 | " |  |  | 20 | y | 1/30 | 4 | E-7078 | " |
|  |  |  | 30 | x | 1/30 | 4 | 1031 | " |  |  | 20 | Y | $1 / 30$ | 4 | E-7079 | " |
|  |  |  | 30 | x | 1/30 | 4 | 1032 | $\cdots$ |  |  | 20 | Y | 1/30 | 4 | E-7080 | " |
|  |  |  | 30 | x | 1/30 | 4 | 1033 | " |  |  | 20 | Y | 1/30 | 4 | E-7081 |  |



# APPENDICES <br> PART II <br> DATA OF TUNNEL $Z I N G$ 



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A. II-1 Summary of Program

| Item | $\begin{aligned} & 1983 \\ & \text { Jun. } \end{aligned}$ | Jul. | Aug. | Sept. | Oct. | Nov. | Dec. | $\begin{aligned} & 1984 \\ & \text { Jan. } \end{aligned}$ | Feb. | Mar. | Apr . |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 Mobilization <br> (Tokyo ~Lima ~Site) | $\begin{gathered} 1015 \\ \square \end{gathered}$ |  | $15 \quad 19$ |  |  |  |  |  |  |  |  |
| 2 Road Construction Restoration Construction Repair |  |  | ${ }^{17}$ | 18 |  |  |  |  |  | 8 |  |
| 3 Equipment Moving in Provisional Works (with housing) |  | $\square^{8} \quad 23$ |  |  |  |  |  |  |  |  |  |
| 4 Advance <br> Adit-N 351.2 m <br> Adit-S 330.1 m |  | $27$ | 11 |  |  |  |  | $5$ | 18 |  |  |
| 5 Equipment Moving out |  |  |  |  |  |  |  | $\begin{gathered} 1011 \\ ] \end{gathered}$ | $\begin{gathered} 2528 \\ \square \end{gathered}$ |  |  |
| 6 Demobilization (Site ~ Lima ~ Tokyo) |  |  |  |  |  |  |  |  |  | $\square^{9} \square^{16}$ |  |
| 7 Preparation of Report |  |  |  |  |  |  |  |  |  | 17 | 10 |

## A. II-2 Details of Employed Days for Advance

| Adit Name | Moving in Moving out | Period of Advancing Work |  |  |  |  |  |  | Details of Working Period |  | Principal Accessory Horks |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Camping | No.of Days | Advance | $\begin{aligned} & \text { No.of } \\ & \text { nays } \end{aligned}$ | Boring Chamber | $\begin{aligned} & \text { No.of } \\ & \text { Days } \end{aligned}$ | Total | $\begin{aligned} & \text { Work- } \\ & \text { ing } \\ & \text { Days } \end{aligned}$ | Suspended Days | Construc- <br> tion Re- <br> pair of <br> Road | No. 0 f Days | Moving in Provision | $\begin{aligned} & \text { No.of } \\ & \text { Days } \end{aligned}$ | $\begin{aligned} & \text { Total } \\ & \text { No. of } \\ & \text { Days } \end{aligned}$ |
|  | Accessory <br> Works <br> (Date) <br> 10.Ju1, 83 | (Date) | day | (Date) | day | (Date) | day | day | day | days | $\begin{gathered} \text { (Date) } \\ 10, \text { Jul }, 83 \\ 8, \text { Mar, } 84 \end{gathered}$ | day $180$ | (Date) $\begin{array}{r} 8, \mathrm{Jul}, 83 \\ 23, \mathrm{Jul}, 83 \end{array}$ | day <br> 8 | day <br> 188 |
| Adit-N |  | $\left\{\begin{array}{l} 2, \mathrm{Jul}, 83 \\ 27, \mathrm{Jul}, 83 \end{array}\right.$ | 3 | $\begin{array}{r} 27, \text { Jul }, 83 \\ 5, \text { Jan. } 84 \end{array}$ | 135 | $\begin{aligned} & 15, \text { Aug, } 83 \\ & 28, \text { Aug, } 83 \end{aligned}$ | 13 | 151 | 151 |  |  |  |  |  |  |
| Adit-S |  |  |  | $\begin{aligned} & 11, \text { Aug }, 83 \\ & 18, \text { Feb }, 84 \end{aligned}$ | 140 | $\begin{aligned} & 31, \text { Aug , } 83 \\ & 29, \text { Sept }, 83 \end{aligned}$ | 19 | 159 | 140 | 19 |  |  |  |  |  |
|  | Moving out 10,Jan, 84 28, Feb. 84 |  |  |  |  |  |  |  |  |  |  |  |  | 6 | 6 |
| Total No. of Days |  |  | 3 |  | 275 |  | 32 | 310 | 291 | 19 |  | 180 |  | 14 | 194 |

Note ; No. of days of each term signifies the No. of days in working term.

## A. II-3 Summary of Performance



Note : Provisional works contain equipment moving in and camping etc.
A. II-4 List of the Used Equipment and Appratus for Tunnelling

| Name of Equipment | Type and Specification | No., Q'ty | Remarks |
| :---: | :---: | :---: | :---: |
| Compressor | ATlas COPCO XA $350 \mathrm{l} / \mathrm{S}$ | 2 | 1 for $\mathrm{N}, 1$ for S . |
| Loader | ATLAS COPCO LM 36 | 1 | for N . |
|  | ATLAS COPCO LM 56 | 1 | for S . |
| Drifter | ATlas COPCO BBC-16W | 6 | 3 for $\mathrm{N}, 3$ for S . |
| Tub | Side Dump Type, Hand Handling |  |  |
|  | $1.0 \mathrm{~m}^{3}$ |  |  |
| Bit Grinder | ATLAS COPCO LSD-61 | 1 |  |
| Generator | YAMMER YSG-35N | 1 |  |
|  | Caterpillar SR-4 325 KVA | 1. | 1 for S . |
|  | CATERPILLAR SR-4 69 KVA | 1 | 1 for N . |
| Ventilator | HItathi $500 ¢ 3.7 \mathrm{KW}$ | 6 | 3 for $\mathrm{N}, 3$ for S . |
| Bulldozer | Caterpillar D7-17A | 1 |  |
| Vehicle | TOYOTA LAND CRUISER FJ-55 | 1 |  |
|  | TOYOTA HIGH LOOKS | 1 |  |
|  | TOYOTA LAND CRUISER FJ-40 |  |  |
| House | Storied House, Galvanized Iron $13 \mathrm{~m}^{2}$ | 2 | Generator <br> 1 for $N, 1$ for $S$ |
|  | Storied House, Galvanized Iron $50 \mathrm{~m}^{2}$ | 1 | Camp House. |
|  | Storied House, Galvanized Iron $94 \mathrm{~m}^{2}$ | 1 | Camp House. |
|  | Storied House, Galvanized Iron $80 \mathrm{~m}^{2}$ | 1 | Kitchen, Dinning Room. |
|  | Storied House, Galvanized Iron $190 \mathrm{~m}^{2}$ | 1 | Camp House. Office. |
|  | Storied House, Galvanized Iron $18 \mathrm{~m}^{2}$ | 1 | Warehouse |
|  | Storied House, Galvanized Iron $18 \mathrm{~m}^{2}$ | 2 | Compressor Chamber |
|  | Storied House, Galvanized Iron $18 \mathrm{~m}^{2}$ | 2 | Fuel Storage 1 for $N$, 1 for $s$. |
| Powder Magazine | Subterranean Type Powder Magazine <br> Subterranean Type Blasting Supplies | 1 |  |

## A．II－5 Summary of Advance Works，Adit－N

|  | Date of Starting Wark |  |  | 22，Jun， 1983 |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Date of Starting Advance |  |  | 27，Jul， 1983 |  |  |  |  |  |
|  | Date of Terminating Advance |  |  | 5，Jan， 1984 |  |  |  |  |  |
|  | Date of Finishing Work |  |  | 11，Jan， 1984 |  |  |  |  |  |
| No．of Necessary Days | $\bigcirc$ |  | Until 5，Jan， 1784 |  |  | Until 11，Jan， 1984 |  |  | Remarks |
|  |  |  | $\begin{aligned} & \text { No.of } \\ & \text { Days } \end{aligned}$ | Per cent（ 7 ） |  | $\begin{aligned} & \text { No. of } \\ & \text { Days } \end{aligned}$ | Per cent（\％） |  |  |
|  |  | Advance | $\begin{aligned} & \text { days } \\ & 148 \end{aligned}$ | 84.1 | 84.1 | $\begin{aligned} & \text { days } \\ & 148 \end{aligned}$ | 83.1 | 83.1 |  |
|  |  | Housing | － | － | － | － | － | － |  |
|  |  | Others | $28^{\prime \prime}$ | 15.9 | 15.9 | 30 ＂ | 16.9 | 16.9 |  |
|  | Sub－Total |  | 176 ＂ | 100.0 | 100.0 | $178{ }^{17}$ | 100.0 | 100.0 |  |
|  | Suspended Days |  | － | － | － | － | － | － |  |
|  | Total |  | $176{ }^{\prime \prime}$ | － | 100.0 | $178{ }^{\prime \prime}$ | － | 100.0 |  |
| No．of Necessary Workers |  |  | Perforation |  | Preparation of Advance， Housing |  | Accessory Other Works |  | Remarks |
|  | $\begin{aligned} & \text { 山 } \\ & \text { 世 } \\ & \text { 世5 } \end{aligned}$ | Interior | $504$ |  | men | men | men |  | 1 man＝8 hrs／Shift |
|  |  | Surface |  | － | 611 |  | 42 ＂ |  |  |
|  | $\begin{aligned} & \text { H } \\ & \text { 茄 } \\ & \text { of } \end{aligned}$ | Interior | 3，598＂ |  | － |  | $\cdots$ |  |  |
|  |  | Surface |  | － | 29 ＂ |  | 186 |  |  |
|  | 镸 | Interior | 4，102＂ |  | － |  | － |  |  |
|  |  | Surface |  | － | 35 ＂ |  | 228 ＂ |  |  |
|  | Total |  |  | 02 ＂ | 35 ＂ |  | 228 ＂ |  | G．Total 4,365 men |
| 色岂出出 |  |  | Until 5，Jan， 1984 （ 351.2 m ） |  |  | $\begin{gathered} \text { Until 11, Jan, } 1984 \\ (351.2 \mathrm{~m}) \end{gathered}$ |  |  | Remarks |
|  | Advance $m$ per 1 working day |  | 1.995 m |  |  | 1.973 m |  |  |  |
|  | Advance m per <br> I actual Working day |  | 2.373 m |  |  | 2.373 m |  |  |  |
|  | Advance m per <br> 1 necessary day |  | 1.995 m |  |  | 1.973 m |  |  |  |
|  | Advance mper <br> 1 necessary worker |  | 0.086 m |  |  | 0.080 m |  |  |  |
|  | No．of Support |  | 30 sets |  |  |  |  |  |  |
|  | Timbering Length（z） |  | 30.1 m（8．6 z） |  |  |  |  |  |  |

## A. II-6 Summary of Advance Works, Adit-S


A. II-7 Summary of Material Consumption

| Name | Specification | Q'ty | Remarks |
| :---: | :---: | :---: | :---: |
| Petroleum |  | 123,776 \& |  |
| Gasoline |  | 8,359 $\ell$ |  |
| Drifter 0il |  | 450.3 \& |  |
| Engine 0 il |  | 1,619 \& |  |
| Compressor Oil |  | 3,916 \& |  |
| Grease |  | 80.8 kg |  |
| Dynamite | DINASOL $7 / 8^{\prime \prime} \times 7$ " | $15,054.6 \mathrm{~kg}$ |  |
| Detonator | FULMESA No. 6 | 29,049 nos |  |
| Fuse | FULMESA | 172,251.9 ft |  |
| Insert Bit |  | 893 nos |  |
|  | Gauge $38 \mathrm{~m} / \mathrm{m} 1.8 \mathrm{~m}$ | - |  |
| Carbide |  | 212.5 kg |  |
| Timbering Wood |  | $15.5 \mathrm{~m}^{3}$ | No includes Materials |
| Board |  | $13.1 \mathrm{~m}^{3}$ | $\int$ for Housing. |
| Sleeper |  | 838 nos |  |
| Supports |  | 65 sets |  |

Note: Includes road construction etc.
A. II-8 Details of Material Consumption

A. II-9 Surveying Result, Adit-N

| Survey <br> Point: | Direction | Horizontal Distance <br> (m) | Coordinate (m) |  | Elevation (m) |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Longitude | Latitude |  |
| N1 | - | - | 310,344.28 | 8,809,084.30 | 4,689.37 |
| N1 -N2 | 111 ${ }^{\circ} 40^{\prime} 30^{\prime \prime}$ | 20.329 | 310,376.21 | 8,809,077.06 | 4,689.73 |
| N2 -N3 | $112^{\circ} 31^{\prime} 41^{\prime \prime}$ | 33.641 | 310,407.28 | 8,809,064.17 | 4,690.29 |
| N3 -N4 | 112 ${ }^{\circ} 3^{\prime} 18^{\prime \prime}$ | 22.963 | 310,428.47 | 8,809,055. 33 | 4,690.49 |
| N4 -N5 | $112^{\circ} 29^{\prime} 21^{\prime \prime}$ | 22.632 | 310,449. 38 | 8,809,046.68 | 4,690.54 |
| N5 -N6 | $128^{\circ} 31^{\prime} 16^{\prime \prime}$ | 10.849 | 310,457.87 | 8,809,039.92 | 4,690.62 |
| N6 -N7 | $158^{\circ} 21^{\prime} 26^{\prime \prime}$ | 4.961 | 310,459.70 | 8,809,035.31 | 4,690.74 |
| N7-N8 | $173^{\circ} 29^{\prime} 56^{\prime \prime}$ | 6.526 | 310,460.44 | 8,809,028.82 | 4,690.84 |
| N8 -N9 | $159^{\circ} 56^{\prime} 06^{\prime \prime}$ | 23.839 | 310,468.62 | 8,809,006.43 | 4,691.00 |
| N9 - N 10 | $159^{\circ} 59^{\prime} 31^{\prime \prime}$ | 21.000 | 310,475.80 | 8,808,986.70 | 4,691.28 |
| N10-N11 | 159 ${ }^{\circ} 57^{\prime} 01^{\prime \prime}$ | 26.255 | 310,484.803 | 8,808,962.037 | 4,691.578 |
| N11-N12 | $159^{\circ} 54^{\prime} 11^{\prime \prime}$ | 37.265 | 310,497.607 | 8,808,927.041 | 4,691.724 |
| N12-N13 | $159^{\circ} 48^{\prime} 36^{\prime \prime}$ | 23.576 | 310,505.743 | 8,808,904.914 | 4,691.719 |
| N13-N14 | $159^{\circ} 44^{\prime} 56^{\prime \prime}$ | 31.690 | 310,516.712 | 8,808,875.183 | 4,692.080 |
| N14-N15 | $159^{\circ} 44^{\prime} 56^{\prime \prime}$ | 24.488 | 310,525.188 | 8,808,852.209 | 4,692.231 |
| N15-N16 | $159^{\circ} 49^{\prime} 46^{\prime \prime}$ | 29.836 | 310,535.475 | 8,808,824.203 | 4,692.391 |
| N16-N17 | 159 ${ }^{\circ} 46^{\prime} 31^{\prime \prime}$ | 22.620 | 310,543.294 | 8,808,802.978 | 4,692.491 |
| N17-N18 | $159^{\circ} 46^{\prime} 31^{\prime \prime}$ | 25.642 | 310,552. 158 | 8,808,778.917 | 4,692.606 |
| N18-N19 | $159^{\circ} 42^{\prime} 06^{\prime \prime}$ | 30.309 | 310,562. 672 | 8,808,750.491 | 4,692.797 |
| N19-N20 | $159^{\circ} 32^{\prime} 06^{\prime \prime}$ | 38.273 | 310,576.053 | 8,808,714.634 | 4,693.097 |
| N20-N21 | $159^{\circ} 21^{\prime} 56^{\prime \prime}$ | 28.736 | 310,586.179 | 8,808,687.742 | 4,693.305 |
| N21-F |  | 25.400 |  |  |  |

## A. II-10 Surveying Result, Adjt-N, Crssscut osscut

| Survey <br> Point | Direction | Horizontal <br> Distance <br> $(\mathrm{m})$ |  | Coordinate (m) |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Longitude | Latitude | (m) |
| N15 |  |  | $310,525.188$ | $8,808,852.209$ | $4,692.231$ |
| N15-CN4 | $248^{\circ} 02^{\prime} 06^{\prime \prime}$ | 23.816 | $310,503.101$ | $8,808,843.301$ | $4,692.306$ |
| CN4-CN5 | $248^{\circ} 03^{\prime} 16^{\prime \prime}$ | 24.249 | $310,480.610$ | $8,808,834.239$ | $4,692.564$ |
| CN5-CN6 | $247^{\circ} 57^{\prime} 51^{\prime \prime}$ | 35.339 | $310,447.853$ | $8,808,820.981$ | $4,693.020$ |
| CN6-CN7 | $247^{\circ} 44^{\prime} 41^{\prime \prime}$ | 31.479 | $310,418.720$ | $8,808,809.059$ | $4,693.413$ |
| CN7-CN8 | $247^{\circ} 43^{\prime} 01^{\prime \prime}$ | 31.427 | $310,389.640$ | $8,808,797.143$ | $4,693.902$ |
| CN8-F |  | 6.300 |  |  |  |

## A. II-II Surveying Result, Adit-S

| Survey <br> Point | Direction | Horizontal Distance (m) | Coordinate (m) |  | Elevation (m) |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Longitude | Latitude |  |
| SI | - | - | 310,968.25 | 8,807,260.34 | 4,570.14 |
| S1-S2 | $359^{\circ} 30^{\prime} 37^{\prime \prime}$ | 20.421 | 310,968.08 | 8,807,881.36 | 4,570.20 |
| S2 -S3 | $1^{\circ} 04^{\prime} 22^{\prime \prime}$ | 31.541 | 310,968.67 | 8,807,912.90 | 4,570.44 |
| S3 -S4 | $1^{\circ} 01^{\prime} 47^{\prime \prime}$ | 24.693 | 310,969.11 | 8,807,937.59 | 4,570.76 |
| S4-S5 | $0^{\circ} 46^{\prime \prime} 37^{\prime \prime}$ | 19.689 | 310,969.377 | 8,807,957.273 | 4,570.91 |
| S5 -S6 | $359^{\circ} 10^{\prime} 47^{\prime \prime}$ | 33.582 | 310,968.90 | 8,807,990.85 | 4,571.21 |
| S6 -S7 | $357^{\circ} 24^{\prime} 32^{\prime \prime}$ | 8.190 | 310,968.53 | 8,807,999.03 | 4,571.33 |
| S7-S8 | $327^{\circ} 31^{\prime} 22^{\prime \prime}$ | 26.245 | 310,954.44 | 8,808,021.17 | 4,571.572 |
| S8 -S9 | $327^{\circ} 10^{\prime} 12^{\prime \prime}$ | 21.519 | 310,942.769 | 8,808,039.254 | 4,571.852 |
| S9 -S10 | $329^{\circ} 56^{\prime} 32^{\prime \prime}$ | 29.518 | 310,927.985 | 8,808,064.802 | 4,572.241 |
| S10-S11 | $330^{\circ} 53^{\prime} 42^{\prime \prime}$ | 29.832 | 310,913.475 | 8,808,090.867 | 4,572.398 |
| S11-S12 | $330^{\circ} 04^{\prime} 52^{\prime \prime}$ | 23.450 | 310,901.779 | 8,808,111.191 | 4,572.496 |
| S12-S13 | $330^{\circ} 01^{\prime} 02^{\prime \prime}$ | 26.445 | 310,888.564 | 8,808,134.097 | 4,572.707 |
| S13-S14 | $329^{\circ} 52^{\prime} 42^{\prime \prime}$ | 35.288 | 310,870.856 | 8,808,164.619 | 4,573.225 |
| S14-S15 | $329^{\circ} 54^{\prime} 02^{\prime \prime}$ | 35.968 | 310,852.818 | 8,808,195.736 | 4,573.562 |
| S15-S16 | $329^{\circ} 24^{\prime} 02^{\prime \prime}$ | 38.090 | 310,833.429 | 8,808,228.521 | 4,573,587 |
| S16-S17 | $329^{\circ} 15^{\prime} 37{ }^{\prime \prime}$ | 30.654 | 310,817.761 | 8,808,254.868 | 4,573.722 |
| S17-S18 | $329^{\circ} 00^{\prime} 27^{\prime \prime}$ | 38.379 | 310,797.999 | 8,808,287.767 | 4,574.209 |
| S18-S19 | $329^{\circ} 38^{\prime} 32^{\prime \prime}$ | 35.381 | 310,780.118 | 8,808,318.296 | 4,574.279 |
| S19-S20 | $330^{\circ} 08^{\prime} 32^{\prime \prime}$ | 31.319 | 310,764.526 | 8,808,345.457 | 4,574.437 |
| S20-S21 | $3299^{\circ} 54^{\prime} 57^{\prime \prime}$ | 45.220 | $310,741.859$ | 8,808,384.585 | 4,574.534 |
| S21-F |  | 15.100 |  |  |  |

APPENDICES
PART III
GEOLOGICAL：DATA

##  <br> 

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## LIST OF APPENDICES

A. III-1 Assay Results
A. III-2 Summary of Microscopic Observations
A. III-3 Microscopic Observations of Polished Section
A. III-4 Microphotograph
A. III-5 Summary of X-Ray Diffraction Analysis
A. III-6 X-Ray Diffraction Chart

## A. III-I Assay Results (1) Drilling Core

(1)

| No. | Sample No. | Depth <br> (m) | Length (m) | Rock <br> Type | Cu <br> (\%) | Pb <br> (\%) | 2n <br> (\%) | $\begin{gathered} \mathrm{Ag} \\ (\mathrm{~g} / \mathrm{t}) \\ \hline \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 001 | IC-6-095 | 94.2-95.5 | 1.3 | Ald | 0.09 | 0.02 | 0.80 | nd |
| 002 | IC-6-096 | 95.5-96.8 | 1.3 | Ald | 0.02 | 0.16 | 1.90 | 4 |
| 003 | IC-6-097 | 96.8-98 | 1.2 | Ore | 0.02 | 2.80 | 2.10 | 4 |
| 004 | IC-6-098 | 98-99 | 1 | Ore | 0.02 | 0.12 | 4.85 | 4 |
| 005 | IC-6-099 | $99-100$ | 1 | Ore | 0.01 | 0.05 | 2.41 | 4 |
| 006 | IC-6-100 | $100-101$ | 1 | Ore | 0.08 | 0.02 | 12.34 | 4 |
| 007 | IC-6-101 | 101-102 | 1 | Ore | 0.02 | 0.02 | 2.11 | 4 |
| 008 | IC-6-103 | 102.0-103.5 | 1.5 | Ald | 0.02 | 0.27 | 1.41 | 4 |
| 009 | IC-6-104 | 103.5-105.0 | 1.5 | A1d | 0.03 | 0.02 | 1.30 | tr |
| 010 | IC-6-105 | 105.0-106.5 | 1.5 | Ald | 0.20 | 0.02 | 3.61 | tr |
| 011 | IC-6-107 | 106.5-108.0 | 1.5 | Ald | 0.02 | 0.02 | 0.25 | 4 |
| 012 | IC-6-108 | 108.0-109.3 | 1.3 | Ald | 0.03 | 0.02 | 6.42 | 4 |
| 013 | IC-6-110 | 109.3-110.5 | 1.2 | Ald | 0.03 | 0.03 | 30.21 | 20 |
| 014 | IC-6-111 | 110.5-112.0 | 1.5 | Ald | 0.28 | 0.02 | 22.88 | 4 |
| 015 | IC-6-113 | 112.0-103.5 | 1.5 | Ald | 0.62 | 0.02 | 29.10 | 4 |
| 016 | IC-6-114 | 103.5-115.0 | 1.5 | A1d | 0.56 | 0.01 | 19.06 | 44 |
| 017 | IC-6-116 | 115.0-116.4 | 1.4 | Ald | 3.43 | 0.02 | 1.20 | 112 |
| 018 | IC-6-117 | 116.4-117.8 | 1.4 | Ald | 4.59 | 0.01 | 0.30 | 4 |
| 019 | IC-6-119 | 117.8-120.3 | 2.5 | Py | 0.83 | 0.02 | 0.30 | 4 |
| 020 | IC-6-121 | 120.3-122.8 | 2.5 | Py | 2.43 | 0.02 | 0.30 | 4 |
| 021 | IC-6-124 | 122.8-126.4 | 3.6 | Py | 0.48 | 0.02 | 0.20 | 16 |
| 022 | IC-6-127 | 126.4-130.4 | 4.0 | Py | 2.99 | 0.01 | 0.08 | 8 |
| 023 | IC-6-131 | 130.4-135.9 | 5.5 | Py | 0.58 | 0.02 | 0.08 | 16 |
| 024 | IC-6-136 | 135.9-140 | 4.1 | Py | 0.28 | 0.02 | 0.02 | 12 |
| 025 | IC-6-140 | $140-145$ | 5 | Py | 1.00 | 0.03 | 0.70 | 20 |
| 026 | IC-6-145 | $145-150$ | 5 | Py | 0.18 | 0.09 | 0.08 | 12 |
| 027 | IC-6-150 | $150-155$ | 5 | Py | 0.74 | 0.02 | 0.03 | 36 |
| 028 | IC-6-155 | $155-160$ | 5 | Py | 0.24 | 0.01 | 0.90 | tr |
| 029 | IC-6-167 | 167.0-168.1 | 1.1 | Sid | 0.05 | 0.01 | 1.30 | 12 |
| 030 | IC-6-181 | 180.9-182.2 | 1.3 | Sid | 0.04 | 0.02 | 3.51 | 4 |
| 031 | IC-6-183 | 182.2-183.8 | 1.6 | Py | 0.04 | 0.02 | 0.20 | 20 |
| 032 | IC-6-184 | 183.8-185.4 | 1.6 | Py | 0.03 | 0.03 | 0.30 | tr |
| 033 | IC-6-186 | 185.4-186.3 | 0.9 | Py | 0.01 | 0.75 | 3.91 | tr |
| 034 | IC-6-193 | 192.8-194.4 | 1.6 | Sid | 0.02 | 0.03 | 1.65 | tr |
| 035 | IC-6-195 | 194.4-195.9 | 1.5 | Sid | 0.01 | 0.01 | 1.60 | 12 |
| 036 | IC-6-197 | 195.9-198.7 | 4.8 | Sh | 0.01 | 0.01 | 0.30 | 4 |
| 037 | IC-6-199 | 198.7-200.3 | 1.6 | Sid | 0.02 | 0.02 | 0.60 | 4 |
| 038 | IC-7-138 | $138-140$ | 2 | Py | 0.13 | 0.06 | 0.36 | 4 |
| 039 | IC-7-140 | $140-142$ | 2 | Py | 0.06 | 0.03 | 0.75 | nd |
| 040 | IC-7-142 | $142-144$ | 2 | Py | 0.08 | 0.04 | 0.75 | nd |
| 041 | IC-7-144 | $144-146$ | 2 | Py | 0.11 | 0.02 | 0.03 | nd |
| 042 | IC-7-146 | $146-148$ | 2 | Py | 0.07 | 0.02 | 0.15 | tr |
| 043 | IC-7-148 | $148-150$ | 2 | Py | 0.05 | 0.03 | 0.13 | tr |
| 044 | IC-7-150 | $150-152$ | 2 | Py | 0.04 | 0.02 | 0.06 | tr |
| 045 | IC-7-152 | $152-154$ | 2 | Py | 0.06 | 0.02 | 0.18 | tr |
| 046 | IC-7-168 | 167.2-170.0 | 2.8 | Do | 0.05 | 0.04 | 0.90 | tr |
| 047 | 1C-7-179 | 178.4-179.5 | 1.1 | Do | 0.10 | 0.03 | 2.80 | nd |
| 048 | IC-7-198 | 197.5-198.5 | 1.0 | Do | 0.01 | 0.02 | 0.30 | nd |
| 049 | IC-7-207 | 206.5-207.8 | 1.3 | Sid | 0.02 | 0.02 | 0.90 | tr |
| -050 | IC-7-215 | 214.7-216.0 | 1.3 | Do | 0.05 | 0.02 | 0.60 | tr |


| No. | Sample No. | Depth (m) | Length (m) | Rock <br> Type | Cu <br> (\%) | Pb <br> (\%) | Zn <br> (\%) | $\begin{gathered} \mathrm{Ag} \\ (\mathrm{~g} / \mathrm{t}) \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 051 | IC-7-216 | 216-217 | 1 | Py.Po | 0.04 | 0.03 | 0.36 | tr |
| 052 | IC-7-217 | $217-218$ | 1 | Py.Po | 0.03 | 0.02 | 0.08 | 4 |
| 053 | IC-7-218 | 218 -219 | 1 | Py.Po | 0.05 | 0.02 | 0.25 | tr |
| 054 | IC-7-219 | $219-220$ | 1 | Py.Po | 0.03 | 0.03 | 0.20 | tr |
| 055 | IC-7-220 | $220-221$ | 1 | Py.Po | 0.03 | 0.05 | 0.12 | tr |
| 056 | IC-7-221 | 221 -222 | 1 | Py.Po | 0.04 | 0.03 | 0.20 | tr |
| 057 | IC-7-222 | $222-223$ | 1 | Py.Po | 0.05 | 0.02 | 0.20 | tr |
| 058 | IC-8-110 | 109.5-113.8 | 4.3 | Py | 0.05 | 0.04 | 0.08 | nd |
| 059 | IC-8-115 | 113.8-118.2 | 4.3 | Py | 0.04 | 0.02 | 0.15 | nd |
| 060 | IC-8-119 | 118.2-122.7 | 4.5 | Py | 0.06 | 0.02 | 0.07 | nd |
| 061 | IC-8-123 | 122.7-127.2 | 4.5 | Py | 0.06 | 0.01 | 0.08 | nd |
| 062 | IC-8-128 | 127.2-131.6 | 4.4 | Py | 0.04 | 0.02 | 0.06 | tr |
| 063 | IC-8-132 | 131.6-135.5 | 3.9 | Py | 0.04 | 0.02 | 0.07 | tr |
| 064 | IC-8-136 | 135.5-138.8 | 3.3 | Py | 0.06 | 0.02 | 0.09 | tr |
| 065 | IC-8-139 | 138.8-141.9 | 3.1 | Py | 0.06 | 0.02 | 0.06 | tr |
| 066 | IC-8-142 | 141.9-145.1 | 3.2 | Py | 0.05 | 0.01 | 0.03 | nd |
| 067 | IC-8-148 | 145.1-148.3 | 3.2 | Py | 0.04 | 0.01 | 0.10 | nd |
| 068 | IC-8-149 | 148.3-150.5 | 2.2 | Ald | 0.06 | 0.01 | 0.90 | tr |
| 069 | IC-8-151 | 150.5-151.6 | 1.1 | Cu | 0.24 | 0.02 | 0.70 | tr |
| 070 | IC-8-152 | 151.6-152.8 | 1.2 | Cu | 0.87 | 0.01 | 1.51 | tr |
| 071 | IC-8-153 | 152.8-154.0 | 1.2 | Cu | 0.36 | 0.02 | 0.55 | nd |
| 072 | IC-8-154 | 154.0-156.8 | 2.8 | Ald | 0.12 | 0.02 | 2.46 | nd |
| 073 | IC-8-157 | 156.8-159.2 | 2.4 | A1d | 0.07 | 0.02 | 2.31 | $t r$ |
| 074 | IC-8-160 | 159.2-163.8 | 4.6 | Ald | 2.59 | 0.02 | 0.30 | 40 |
| 075 | IC-8-164 | 163.8-166.8 | 3.0 | Py | 0.12 | 0.01 | 0.25 | tr |
| 076 | IC-8-167 | 166.8-169.7 | 2.9 | Py | 0.09 | 0.02 | 0.13 | nd |
| 077 | IC-8-170 | 169.7-173.2 | 3.5 | Ald | 0.32 | 0.01 | 0.55 | tr |
| 078 | IC-8-174 | 173.2-174.5 | 1.3 | Spe | 0.07 | 1.76 | 0.08 | 4 |
| 079 | IC-8-175 | 174.5-175.8 | 1.3 | Spe | 0.74 | 0.23 | 0.20 | 32 |
| 080 | IC-8-176 | 175.8-177.0 | 1.2 | Cu | 0.10 | 0.02 | 0.03 | tr |
| 081 | IC-8-177 | 177.0-178.1 | 1.1 | Cu | 6.96 | 0.05 | 0.10 | 36 |
| 082 | IC-8-179 | 178.1-180.3 | 2.2 | Ald | 0.03 | 0.02 | 0.15 | tr |
| 083 | IC-8-181 | 180.3-182.5 | 2.2 | Ald | 0.02 | 0.02 | 0.03 | tr |
| 084 | IC-8-183 | 182.5-184.2 | 1.7 | Ald | 0.01 | 0.02 | 0.85 | nd |
| 085 | IC-9-185 | 184.7-190.0 | 5.3 | Ald | 0.08 | 0.03 | 0.04 | tr |
| 086 | IC-9-190 | 190.0-195.3 | 5.3 | Ald | 0.10 | 0.02 | 0.03 | 4 |
| 087 | IC-9-195 | 195.3-200 | 4.7 | Py | 0.02 | 0.02 | 0.01 | tr |
| 088 | IC-9-200 | $200-205$ | 5 | Py | 0.02 | 0.02 | 0.01 | nd |
| 089 | IC-9-205 | $205-210$ | 5 | Py | 0.05 | 0.01 | 0.08 | 4 |
| 090 | IC-9-210 | $210-215$ | 5 | Py | 0.06 | 0.02 | 0.09 | 3 |
| 091 | IC-9-215 | $215-220$ | 5 | Py | 0.06 | 0.01 | 0.01 | nd |
| 092 | IC-9-220 | $220-225$ | 5 | Py | 0.03 | 0.01 | 0.01 | 4 |
| 093 | IC-9-225 | $225-230$ | 5 | Py | 0.04 | 0.02 | 0.01 | tr |
| 094 | IC-9-230 | $230-235$ | 5 | Py | 0.03 | 0.02 | 0.01 | 132 |
| 095 | IC-9-235 | $235-240$ | 5 | Py | 0.04 | 0.01 | 0.01 | 3 |
| 096 | IC-9-240 | 240-245 | 5 | Py | 0.04 | 0.02 | tr | tr |
| 097 | IC-9-245 | $245-250$ | 5 | Py | 0.05 | 0.02 | tr | tr |
| 098 | IC-9-250 | $250-255$ | 5 | Py | 0.05 | 0.02 | nd | 2 |
| 099 | IC-9-255 | $255-260$ | 5 | Py | 0.03 | 0.02 | nd | 4 |
| 100 | IC-9-260 | $260-270$ | 10 | Py | 0.03 | 0.02 | nd | tr |

A. III-I Assay Results (2) Tunnelling Sample

| No. | Sample No. | Depth (m) | Length (m) | Rock <br> Type | Cu <br> (\%) | Pb <br> (\%) | $\begin{aligned} & \mathrm{Zn} \\ & (\%) \end{aligned}$ | $\begin{gathered} \mathrm{Ag} \\ (\mathrm{~g} / \mathrm{t}) \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| T01 | CN-5-14 | 60-61 | 1 | Ald | 1.40 | 0.20 | 4.52 | nd |
| T02 | CN-5-16 | 62-63 | 1 | Ald | 0.12 | 0.07 | 1.61 | nd |
| T03 | CN-5-18 | 64-65 | 1 | A1d | 0.06 | 0.20 | 1.10 | nd |
| T04 | CN-5-20 | $66-67$ | 1 | Ald | 0.24 | 0.07 | 1.72 | nd |
| T05 | CN-5-22 | $68-69$ | 1 | Ald | 0.02 | 0.02 | 2.51 | nd |
| T06 | CN-5-29 | 75-76 | 1. | Ald | 0.12 | 0.05 | 0.60 | 4 |
| T07 | CN-5-33 | 79-80 | 1 | Py | 1.49 | 0.02 | 1.20 | tr |
| T08 | CN-6-02 | 83-84 | 1 | Py | 1.95 | 0.10 | 0.15 | 4 |
| T09 | CN-6-06 | 87-88 | 1 | Py | 0.07 | 0.05 | 0.15 | tr |
| T10 | CN-6-10 | 91-92 | 1 | Py | 0.06 | 0.05 | 0.20 | nd |
| T11 | CN-6-14 | 95-96 | 1 | Py | 0.06 | 0.05 | 0.08 | nd |
| T12 | CN-6-18 | 99-100 | 1 | Py | 0.08 | 0.07 | 0.12 | nd |
| T13 | CN-6-22 | 103-104 | 1 | Py | 0.18 | 0.10 | 0.10 | tr |
| T14 | CN-6-26 | 107-108 | 1 | Py | 9.10 | 0.07 | 0.15 | tr |
| T15 | CN-6-30 | 111-112 | 1 | Py | 0.32 | 0.20 | 0.30 | tr |
| T16 | CN-6-34 | 115-116 | 1 | Py | 0.06 | 0.01 | 1.15 | nd |
| T17 | CN-7-24N | 137-138 | 1 | Ore | 0.24 | 0.05 | 19.57 | nd |
| T18 | CN-7-25N | 138-139 | 1 | Ore | 0.04 | 0.03 | 5.72 | 8 |
| T19 | CN-7-26N | 139-140 | 1 | Ore | 0.03 | 0.65 | 14.75 | 60 |
| T20 | CN-7-27N | 140-141 | 1 | Ore | 0.08 | 0.20 | 5.52 | 4 |
| T21 | CN-7-28N | 141-142 | 1 | Ore | 0.10 | 0.05 | 14.55 | 8 |
| T22 | CN-7-29N | 142-143 | 1 | Ore | 0.08 | 0.03 | 8.03 | 4 |
| T23 | CN-7-30N | 143-144 | 1 | Ore | 0.09 | 0.04 | 22.18 | 4 |
| T24 | CN-7-31N | 144-145 | 1 | Ore | 0.14 | 0.03 | 28.60 | tr |
| T25 | $\mathrm{CN}-7-32 \mathrm{~N}$ | 145-146 | 1 | Ore | 0.10 | 0.05 | 24.49 | 16 |
| T26 | CN-7-33N | 146-147 | 1 | Ore | 0.12 | 0.03 | 17.06 | 8 |
| T27 | CN-7-34N | 147-148 | 1 | Ore | 0.19 | 0.04 | 27.09 | 12 |
| T28 | CN-7-35N | 148-149 | 1 | Ore | 0.07 | 0.02 | 17.76 | 8 |
| T29 | $\mathrm{CN}-7-24 \mathrm{~S}$ | 137-138 | 1 | Ore | 0.09 | 0.07 | 12.85 | 4 |
| T30 | CN-7-25S | 138-139 | 1 | Ore | 0.03 | 0.07 | 13.75 | 4 |
| T31 | CN-7-26S | 139-140 | 1 | Ore | 0.04 | 0.02 | 4.82 | 16 |
| T32 | CN-7-27S | 140-141 | 1 | Ore | 0.03 | 0.02 | 7.11 | tr |
| T33 | CN-7-28S | 141-142 | 1 | Ore | 0.04 | 0.03 | 15.66 | tr |
| T34 | CN-7-29S | 142-143 | 1 | Ore | 0.09 | 0.02 | 16.45 | 12 |
| T35 | CN-7-30S | 143-144 | 1 | Ore | 0.14 | 0.03 | 23.68 | 4 |
| T36 | CN-7-31S | 144-145 | 1 | Ore | 0.12 | 0.02 | 26.70 | 4 |
| T37 | CN-7-32S | 145-146 | 1 | Ore | 0.12 | 0.03 | 27.66 | tr |
| T38 | CN-7-33S | 146-147 | 1 | Ore | 0.10 | 0.04 | 20.05 | 8 |
| T39 | CN-7-34S | 147-148 | 1 | Ore | 0.08 | 0.05 | 20.17 | 4 |
| T40 | CN-7-35S | 148-149 | 1 | Ore | 0.12 | 0.05 | 16.96 | 4 |

Abbreviations
Ore : Pb.Zn ore
$\mathrm{Cu}:$ Cu ore
Py : Pyrite
Po : Pyrrhotite
Spc : Specularite

Ald : Altered rock
Sid : Siderite
Do : Dolomite
Sh : Shale

Spc : Specularite

A．III－2 Summary of Microscopic Observations
（1）

|  | Sample No． | Minerals <br> Type | 出 |  | $\stackrel{\text { 䍐 }}{\substack{\text { g }}}$ |  |  | $\begin{gathered} \text { む } \\ \stackrel{H}{c} \\ \text { H } \\ 0 \\ \hline \end{gathered}$ |  | $$ |  |  |  |  |  |  |  | $\begin{aligned} & \text { 出 } \\ & \text { 号 } \\ & \text { 出 } \end{aligned}$ | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & p \\ & 1 \\ & N \\ & \text { on } \end{aligned}$ | $\begin{aligned} & \text { IC-6-090 } \\ & \text { IC-6-098 } \\ & \text { IC-6-100 } \\ & \text { IC-6-112 } \\ & \text { IC- } 6-129 \end{aligned}$ | $\begin{aligned} & \text { Do-Ss } \\ & \text { Do-Ss } \\ & \text { Sp dis Sh } \\ & \text { Sp-GI dis Sh } \\ & \mathrm{Cp}-\mathrm{v} \end{aligned}$ |  | $\begin{aligned} & \mathrm{O} \\ & \mathrm{O} \\ & \mathrm{O} \\ & \hline \end{aligned}$ |  |  | － | － |  | $\begin{aligned} & \circ \\ & 0 \\ & 0 \\ & 0 \end{aligned}$ |  | － |  | － |  |  |  |  | dis <br> dis <br> Gl is fgd in Sp <br> G1 is fgd in Sp <br> Bi and Bn are in Sp |
|  | $\begin{aligned} & \text { IC-6-168 } \\ & \text { IC }-6-181 \\ & \text { IC-6-182 } \\ & \text { IC-7-106 } \\ & \text { IC }-7-143 \end{aligned}$ | Sid <br> Sp－Gl dis Sid <br> Sp－Po－Py－ore <br> Do <br> Py－ore |  | － | 0 $0$ | － |  |  |  |  | （0） |  |  |  |  |  | － | － | dis <br> Sp in Po <br> Py aggregation |
|  | $\begin{aligned} & \text { IC-7-207 } \\ & \text { IC-7-217 } \\ & \text { IC-8-116 } \\ & \text { IC-8-152 } \\ & \text { IC-8-160 } \end{aligned}$ | $\begin{aligned} & \text { Sid } \\ & \text { Po-Py-ore } \\ & \text { Py-ore } \\ & \text { Hm-ore } \\ & \text { Hm-ore } \end{aligned}$ |  | － |  | $\bigcirc$ |  | 0 |  |  | （O） |  |  | $\begin{aligned} & \mathrm{O} \\ & 0 \end{aligned}$ | 0 | － |  |  | Py is auhedral <br> Bn is with $\mathrm{CP}_{\mathrm{P}}$ |
|  | $\begin{aligned} & \text { IC-8-163 } \\ & \text { IC }-8-167 \\ & \text { IC }-8-170 \\ & \text { IC-8-177 } \\ & \text { IC }-8-189 \end{aligned}$ | $\begin{aligned} & \hline \text { Py-ore } \\ & \text { Py-ore } \\ & \text { Py-ore } \\ & \text { Cp-Hm-ore } \\ & \text { Py-ore } \end{aligned}$ |  |  |  |  |  | － | － | $\begin{aligned} & \mathrm{O} \\ & 0 \\ & \mathrm{O} \\ & 0 \end{aligned}$ |  | － |  | $\begin{aligned} & 0 \\ & 0 \\ & 0 \\ & 0 \end{aligned}$ | $0$ <br> O |  |  |  | Cp is fgd in Py <br> $C p$ is in Py and around Py <br> Bn is with $\mathrm{Cp}, \mathrm{Cp}$ is vs in Py |
|  |  | v：vein <br> （O）abundant | dis：disseminatedcommon |  |  |  |  |  |  | ha | eri | te | ith | ch | 1 c | yr | e | dots |  |

（2）

|  | Sample No． | Minerals <br> Type |  |  | $\begin{aligned} & \text { 㢷 } \\ & \text { y } \\ & \text { 柋 } \\ & \hline \end{aligned}$ |  | $\mathrm{Pb}-\mathrm{Bi} \text { mineral }$ | $\begin{aligned} & \text { U } \\ & \stackrel{H}{\mathbf{H}} \\ & \text { H } \\ & \text { O } \\ & \hline \end{aligned}$ | Covelline | $\begin{aligned} & \text { 崖 } \\ & \stackrel{H}{2} \\ & \text { م } \\ & \hline \end{aligned}$ |  |  |  |  |  |  |  |  | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | $\begin{aligned} & \mathrm{CN}-5-20 \\ & \mathrm{CN}-6-24 \\ & \mathrm{CN}-7-17 \\ & \mathrm{CN}-7-24 \\ & \mathrm{CN}-7-26 \end{aligned}$ | Do <br> Py－dis ore <br> Py－ore <br> Sp－Hm－ore <br> Sp－Py－ore | （a） <br> 0 | $\begin{aligned} & \circ \\ & 0 \end{aligned}$ |  |  |  | － |  | $\begin{aligned} & \mathrm{O} \\ & \text { 〇 } \\ & 0 \\ & \hline \end{aligned}$ |  |  | － | － |  |  |  | $\bigcirc$ | G1 and Cp are fgd in Py dis in Py <br> G1 is fgd in Sp dots of $C p$ in $S p$ |
| N | $\begin{aligned} & \mathrm{CN}-7-28 \\ & \mathrm{CN}-7-29 \\ & \mathrm{CN}-7-31 \\ & \mathrm{CN}-7-33 \\ & \mathrm{CN}-7-35 \end{aligned}$ | Sp－drs Sp－Py－ore Sp－Py－ore Sp－Py－ore Sp－Py－ore | $\begin{aligned} & \text { (0) } \\ & 0 \\ & 0 \\ & 0 \end{aligned}$ |  |  |  |  |  |  | $\begin{aligned} & \circ \\ & \circ \\ & \text { © } \\ & \text { © } \\ & 0 \\ & 0 \\ & 0 \end{aligned}$ | － |  |  |  |  |  |  |  | $\begin{aligned} & \text { G1 is fgd in } S p \\ & \text { Gl is fgd in } S p \end{aligned}$ |

$v:$ vein
dis：disseminated
（©）abundant
O common
－fairly
－rare
A. III-3 Microscopic Observations of Polished Section

| Sarple No. | Rock Type | Microscopic Observations |
| :---: | :---: | :---: |
| 1C-6-091 | Dolomite | Ore minerals recognized in this section are slight amount of pyrite and very slight amount of sphalerite and chalcopyrite. Pyrite is anhedral and is found disseminated. Sphalerite does rarely contain dots of chalcopyrite and is scatteringly disseminated. Only a grain of chalcopyrite was recognized in this section. It is noted that unidentified minerals which could be taken as graphite are recognized. |
| 1C-6-098 | Dolomitic sandstone ( zn diss.) | Ore minerals recognized in this section are slight amount of pyrite, sphalerite and galena. Pyrite is euhedral-anhedral and is found to be scatteringly disseminated. Sphalerite rarely contains dots of chalcopyrite and is recognized to be scatteringly disseminated. Galena is also recognized to be scatteringly disseminated. |
| 1C-6-101 | Dolomitic sandstone ( $Z_{n}$ diss.) | Ore minerals recognized in this section are large amount of pyrite and sphalerite with small amount of galena and chalcopyrite. Pyrite is euhedral - anhedral and is recognized in form of dissemination or in porphyritic texture. Sphalerite contains dots of chalcopyrite and is recognized to be disseminated or to occur around pyrite grains. Chalcopyrite is recognized to occur in dots contained in sphalerite. Galena is found to be fine grained, contained in sphalerite. |
| IC-6-112 | $\mathrm{zn}-\mathrm{Py}$ ore | Ore minerals recognized in this section are large amount of sphalerite with small amount of pyrite, chalcopyrite and galena, Sphalerite contains dots of chalcopyrite and is found to occur in network. Chalcopyrite is recognized to occur in dots contained in sphalerite. Pyrite is euhed, al - anhedral and is recognized to be scattered in sphalerite or in gangues. Galena is fine grained (several $10 \mu \mathrm{~m}$ ), and is recognized to occur contained in sphalerite grains. |
| 1C-6-129 | Cu ore in vein | Ore minerals recognized in this section are very large amount of chalcopyrite and large amounc of sphalerite with small amount of pyrite, although slight amounts of hematite, galera, azurite, $\mathrm{Pb}-\mathrm{Bi}$ serics (7) minerals and arsenopyrite are recognized. Chalcopyrite is found to be massive and in sote cases it is recognized to occur surrounding sphalerite. Sphalerite contains dots of chalcopyrite and is found to be contained in chalcopyrite. Pyrite is cuhedral and is found to be contained in chalcopyrite in many cases. Hematite is also found to be contained in chalcopyrite. Galena, azurite and $\mathrm{Pb}-\mathrm{Bi}$ series (?) minerals are found to be fine grained (under $100 \mu \mathrm{~m}$ ) and are recognized to be contained in sphalerite and chalcopyrite (see photograph). |
| 1c-6-168 | Siderite | Ore minerals recognized in this section are small amount of pyrite and slight amount of $T i$ minerals (?) with very slight amount of galena. Pyrite is euhedral - anhedral and is found to be scatteringly disseminated. Ti minerals (?) are also found to be fine grained (several $10 \mu \mathrm{~m}$ ) and is recognized to be scatteringly disseminated. Only one grain of galena has been found in this section in an approximate diameter of $100 \mu \mathrm{~m}$. It is noted that the Ti minerals (?) could possibly be identified as sphalerite. |
| IC-6-181 | Siderite ( n diss.) | Ore minerals recognized in this section are small amount of sphalerite, galena and pyrite with slight amount of chalcopyrite. Sphalerite contains dots of chalcopyrite in parts, and is recognized to be disseminated and to occur in porphyritic texture or along veinlets. The occurrence of galena is similar to that of sphalerite. Pyrite is euhedral - anhedral and is found to be scatteringly disseminated. |
| IC-6-182 | zn-Po-Py ore | Orc minerals recognized in this section are very large amount of pyrrhotite and large amount of pyrite with small amount of sphalerite and galena. Pyrrhotite is found to be massive and includes pyrite, sphalerite and galena in some cases, while it is recognized to be surrounding them in other cases. Sphalerite rarely contains dots. Pyrite is euhedral in most cases. It is noted that pyrrhotite has been marcasitized along cracks or along the peripheral parts in contact with pyrite. It is thought that the order of the crystallization would have been pyrite + sphalerite and galena + pyrrhotite + marcasitization (see photograph). |
| [C-7-106 | Dolomite | Ore minerals recognized in this section are small amount of pyrite and slight amount of sphalerice. Pyrite is euhedral - anhedral and is recognized to be scatteringly disseminated. Sphalerite rarely contains dots of chalcopyrite, and is found to be scatteringly disseminated. It is noted that there are some other minerals which seem to be graphite. |
| IC-7-143 | Py massive ore | Ore minerals recognized in this section are very large amount of pyrite. Pyrite is euhedral - anhedral and is recognized to be aggregated or massive. |


| Sample No. | Rock Type | Microscople Observations |
| :---: | :---: | :---: |
| IC-7-207 | Siderite | Ore minerals recognized in this section are small amount of pyrite, Pyrite is euhedral - anhedral and is found to be disseminated or aggregated. |
| IC-7-217 | Po-Py ore | Ore minerals recognized in this section are very large amount of pyrite and pyrrohtite with slight amount of sphalerite. Pyrite is euhedral, and pyrrohtite is found to occur filling spaces among pyrite grains. Sphalerite rarely contains dote of chalcopyrite, and is found around pyrite. Pyrrhotite is found to occur surrounding sphalerite. Therefore, it is thought that the order of the cryatallization would have been pyrite $\rightarrow$ sphalerite + pyrrhotite. |
| IC-8-116 | Py siliceous ore | Ore minerals recognized in this section are very large amount of pyrite and slight amount of sphalerite. Pyrite is euhedral - anhedral, and massive. Sphalerite rarely includes dots of chalcopyritc. It ia fine grained (under $200 \mu \mathrm{~m}$ ) and is recognized to occur in and araund pyrite. |
| IC-8-152 | Hematite ore | Ore minerals recognized in this section are large amount of hematite and magnetite with small amount of chalcopyrite and bornite, although slight amounts of sphalerite and Pb -As series (?) minerals are recognized. Chalcopyrite is associated with bornite and they are recognized to be disseminated or in porphyritic texture. Sphalerite includes dots of chalcopyrite partly, and is included in chalcopyrite. Pb-As series (?) minerals are found included in bornite and along boundaries between chalcopyrite and bornite. It is possible that thege minerals of Pb - As serics (?) would belong to minerals of $\mathrm{Pb}-\mathrm{Bi}$ series or $\mathrm{Pb}-\mathrm{Sb}$ series. Hematite is recognized to occur in necdel-like crystals, in forms of dissemination or aggregation. Magnetite is found to occur around hematite (see photograph). |
| IC-8-161 | Hematite ore | Ore minerals recognized in this section are large amount of hematite with slight amount of chalcopyrite, bornite and sphalerite. Hematite is found to occur in needle-like crystals. Chalcopyrite is found to be associated with bornite in some cases, while it is associated with sphalerite in other cases. |
| IC-8-163 | Py siliceous ore | Ore minerals recognized in this section are large amount of chalcopyrite, pyrite, magnetite, hematite and slight amount of arsenopyrite. Chalcopyrite is found to be disseminated or to occur around pyrite. Pyrite is euhedral in many occasions. Magnetite and hematite are also recognized around chalcopyrite. Accordingly, it is thought that the order of crystallization would have been chalcopyrite $\rightarrow$ pyrite $\rightarrow$ magnetite $\rightarrow$ hematite . |
| IC-8-167 | Py massive ore | Ore minerals recognized in this section are very large amount of pyrite and slight amount of chalcopyrite with very slight amount of sphalerite and azurite. Pyrite is found to be massive. Chalcopyrite and sphalerite are fine grained and are recognized to be contained in pyrite. Azurite is also found to be included in pyrite. |
| IC-8-170 | Py diss. ore | Ore minerals recognized in this section are large amount of pyrite and small amount of hematite and sphalerite with slight amount of chalcopyrite. Chalcopyrite is cuhedral and is found to be disscminated or in porphyritic texture. Sphalerite is recognized to contain dots of chalcopyrite in parts, and is found to occur in and around pyrite. Chalcopyrite is also found in and around pyrite. |
| IC-8-177 | Cu-Spe ore | Ore minerals recognized in this section are large amount of magnetite and hematite with slight amount of chalcopyrite. Magnetite is recognized in characteristic succaroidal form which sems to have replaced parts of certain gangue minerals, while hematite is found to occur in needel-like crystals. Chalcopyrite is recognized to be scatteringly disseminated in gangues. |
| IC-8-178 | Py ore | Ore minerals recognized in this section are small amount of pyrite and slight amount of hematite and chalcopyrite with very slight amount of sphalerite. Pyrite is euhedral and is recognized to occur in seams or disseminated. Chalcopyrite is found in veinlets and in dots contained in pyrite. Sphalerite is found to occur in dots contained in pyrite. |


| Sample No. | Rock Type | Microscopic Observations |
| :---: | :---: | :---: |
| CN-5-20 | Dolomite | Ore minerals recognized in this section are small amount of sphalerite and very small amount of pyrrhotite, marcasite (?) and graphite-like mineral. Sphalerite is found to be fine grained (under $100 \mu \mathrm{~m}$ ) and is recognized to be scatteringly disseminated. Only one grain of pyrrhotite has been recognized, in this section, which is associated with marcasite(?). |
| CN-6-24 | Altered rock (Py diss.) | Ore minerals recognized in this section are large amount of pyrite and slight amount of hematite, chalcopyrite and sphalerite with very alight amount of galena. Pyrite is found to be massive or in porphyritic texture. Chalcopyrite, galena and hematite are fine grained and are recognized to be contained in pyrite. Sphalerite is found to be fine grained (under 100 $\mu \mathrm{m}$ ) and is recognmed to be associated with gangue minerals. |
| CN-7-17 | Py massive ore | Ore minerals recognized in this section are very large amount of pyrite and slight amount of sphalerite, chalcopyrite, azurite and phrrhotite (?). Pyrite is found to be massive. Other minerals as sphalerite (including no dots of chalcopyrite), chalcopyrite, azurite and pyrrhotite (?) are recognized to occur in dots contained in pyrite. |
| CN-7-24 | 2n-Spc ore | Ore minerals recognized in this section are very large amount of sphalerite and small amount of hematite with slight amount of chalcopyrite and galena. Sphalerite contans dots of chalcopyrite in parts, and is recognized to be massive. Hematite is found to occur in needle-like crystals and is found to be contained in sphalerite. Chalcopyrite is recognized to be in dots included in sphalerite. Galena is also recognized to occur in dots contained in sphalerite. |
| CN-7-26 | Zn diss, ore | Ore minerals recognized in this section are large amount of sphalerite and pyrite with slight amount of galena and chalcopyrite. Sphalerite contains dots of chalcopyrite in parts and 15 recognized to be in porphyritic texture or in form of dissemination. Pyrite is euhedral and is recognized to be disseminated in and around sphalerite as well as in gangues. Galena is recognized to be in diameter of $500 \mu \mathrm{~m}$ to several $10 \mu \mathrm{~m}$, included in sphalerite. Chalcopyrite is recognized to occur in dots contained in sphalerite. It is characteristic in this specimen that pyrite is found to occur surrounding sphalerite, and it is thought that the order of the crystallization would have been sphalerite $\rightarrow$ pyrite (see photograph). |
| $\mathrm{CN}-7-28$ | 2n drusy ore | Ore minerals recognized in this section are very large amount of sphalerite and small amount of pyrite with slight amount of galena and chalcopyrite. Sphalerite contains dots of chalcopyrite in parts and is recognized to exist in porphyritic texture. Pyrite is euhedral - anhedral and is found to be contalned in sphalerite. Galena and chalcopyrite are recognized to occur in dots ancluded in sphalerite. |
| CN-7-29 | Zn-Py ore | Ore minerals recognized in this section are very large amount of pyrite and small amount of sphalerite with slight amount of chalcopyrite. Pyrite is recognized to be in porphyritic texture and in form of dissemination. Sphalerite contains dots of chalcopyrite and is recognized to occur surrounding pyrite and filling spaces among pyrite grains. Chalcopyrite is found to occur in dots contained in sphalerite. |
| CN-7-31 | Zn-Py ore | Ore minerals recognized in this section are very large amount of pyrite and small amount of sphalerite with slight amount of chalcopyrite and pyrrhotite (?). Pyrite is found to be massive. Sphalerite contains dots of chalcopyrite in parts, and is recognized to occur in and around pyrite. Chalcopyrite is found to be in dots contained in sphalerite. Pyrrhotite is recognized to be in dots contained in pyrite. It is noted that pyrite has been marcasitized as a whole. |
| CN-7-33 | Zn-Py ore | Ore minerals recognized in this section are large amount of pyrite and sphalerite with slight amount of chalcopyrite, thought very slight amount of galena is recognized. Sphalerite contains dots of chalcopyrite in very small parts, and is found to be associated with pyrite. Chalcopyrite is recognized to be in dots contained in sphalerite. Galena is in diameter of 20 - 30 the and is found to be contained in sphalerite, though no more than 2 or 3 grains of galena are recognized. |
| CN-7-35 | Zn -Py ore | Ore minerals recognized in this section are large amount of pyrite and sphalerite with slight amount of chalcopyrite and galena. Sphalerite contains dots of chalcopyrite partly and is recognized to occur surrounding pyrite and filling spaces among pyrite grains. Chalcopyrite is recognized to be in dots contained in sphalerite. Galena is found in a diameter of several 10 um and contained in sphalerite (see photograph). |

A. III-4 Microphotograph
(1)


Sample No. IC-6-129
Type of Ore : Cp Ore

Cp : chalcopyrite
Sp : sphalerite
G : gangue minerals


Sample No. IC-8-152(1)
Type of Ore : $\mathrm{Cp}-\mathrm{Hm}$ Ore

Bn : bornite
Hm : hematite


Sample No. CN-7-35
Type of Ore : Sp-Py Ore

A．III－5 Summary of X－Ray Diffraction Analysis

|  | nerals <br> Type | $\begin{aligned} & N \\ & \underset{y}{N} \\ & \text { N } \end{aligned}$ | $\begin{aligned} & \text { 出 } \\ & \stackrel{\rightharpoonup}{U} \\ & \text { Jु } \end{aligned}$ |  |  |  |  | $\begin{aligned} & \text { 』 } \\ & \text { - } \\ & \text { 品 } \end{aligned}$ |  | $\underset{\sim}{\underset{\sim}{x}}$ |  |  | $\left\lvert\, \begin{aligned} & \text { E } \\ & 5 \\ & 0 \\ & \stackrel{\rightharpoonup}{0} \\ & \hline \end{aligned}\right.$ | $\underset{\sim}{\underset{\sim}{\sim}}$ | $\begin{aligned} & 0 \\ & \text { 号 } \\ & \text { 毕 } \\ & \text { 品 } \end{aligned}$ |  |  |  |  |  |  | $\begin{aligned} & \stackrel{y}{H} \\ & \stackrel{\rightharpoonup}{4} \\ & \text { a } \end{aligned}$ |  |  | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { IC-6-181 } \\ & \text { IC-6-185 } \\ & \text { IC-6-194 } \\ & \text { IC-7-106 } \\ & \text { IC-7-136 } \end{aligned}$ | $\begin{aligned} & \text { Gyp-v } \\ & \text { Sid } \\ & \text { Sid-v } \\ & \text { Ss } \\ & \text { Do } \end{aligned}$ | － <br> （0） <br> － | － | （ |  |  |  |  |  |  |  | － | © |  | － |  | － |  |  |  |  |  | － |  |  |
| $\begin{aligned} & \text { IC-7-146 } \\ & \text { IC-7-209 } \\ & \text { IC-8-026 } \\ & \text { IC-8-133 } \\ & \text { IC-8-152 } \end{aligned}$ | Py－drs <br> Do－v <br> Sh <br> Py－ore <br> A1d |  | © |  | © | － |  | － | － | © | － | － |  | － |  | © |  | 0 | O |  | － | © $0$ |  |  |  |
| $\begin{aligned} & \mathrm{CN}-5-15 \\ & \mathrm{CN}-5-20 \\ & \mathrm{CN}-6-30 \\ & \mathrm{CN}-7-21 \\ & \mathrm{CN}-7-31 \end{aligned}$ | Wht－v <br> Do <br> Ald <br> Ald <br> Sp－ore | © <br> © <br> © <br> © |  | © |  |  |  |  |  | － |  |  |  |  |  | © <br> （0） |  |  |  |  |  | $\begin{aligned} & 0 \\ & 0 \\ & 0 \end{aligned}$ |  |  | Cly－ms |

v：vein
drs：druse
Ald：altered rock and gangue minerals in ore
－（）abundant
$\bigcirc$ common
－fairly
rare

A. III-6 X-Ray Diffraction Chart (2)

A. II- 6 X-Ray Diffraction Chart (3)

A. II-6 X -Ray Diffraction Chart (4)

A. II-6 X-Ray Diffraction Chart (5)



## LIST OF PLATES

PL. 1 Exploration Map of the Empe Area
Showing the Drilling and Tuinelling Sits
PL. 3
PL. 4 Summaried Projetive Map of the Drilling Results Summarized Projective Section of the Drilling Results Inferred Geologital Map on $4,690 \mathrm{~m}$ and $4,570 \mathrm{~m}$ Levels
$1=2,000$
$1=2,000$
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